

=> fil hcap
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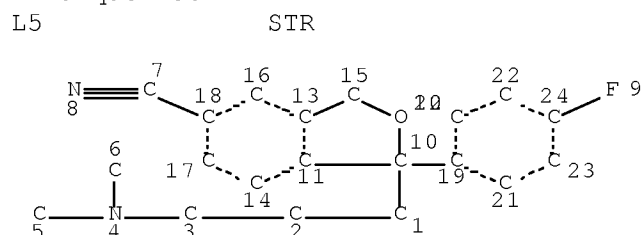
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FILE COVERS 1907 - 28 Dec 2007 VOL 148 ISS 1
 FILE LAST UPDATED: 27 Dec 2007 (20071227/ED)

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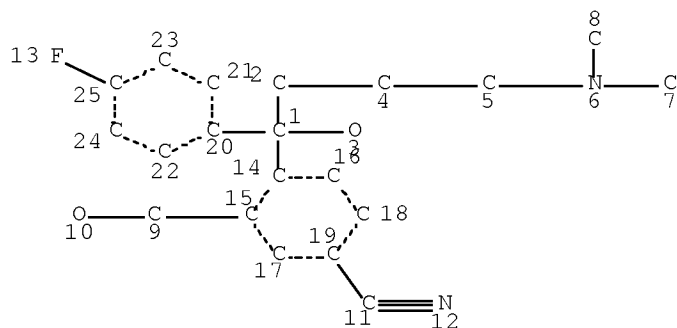


NODE ATTRIBUTES:
 DEFAULT MLEVEL IS ATOM
 DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:
 RING(S) ARE ISOLATED OR EMBEDDED
 NUMBER OF NODES IS 24

STEREO ATTRIBUTES: NONE

| | | | | | | | |
|-----|-----|-----|---------------|--------|--------|-----------|----------------------|
| L6 | 63 | SEA | FILE=REGISTRY | FAM | FUL | L5 | |
| L7 | 29 | SEA | FILE=CAPLUS | ABB=ON | PLU=ON | L6 (L) | PUR+NT/RL |
| L9 | 143 | SEA | FILE=CAPLUS | ABB=ON | PLU=ON | L6 (L) | PREP+NT/RL |
| L10 | 22 | SEA | FILE=CAPLUS | ABB=ON | PLU=ON | L6 (L) | (PURIF? OR RECOVER?) |
| L11 | 42 | SEA | FILE=CAPLUS | ABB=ON | PLU=ON | L7 OR L10 | |
| L12 | 15 | SEA | FILE=CAPLUS | ABB=ON | PLU=ON | L6 (L) | PURIF? |
| L13 | 35 | SEA | FILE=CAPLUS | ABB=ON | PLU=ON | L12 OR L7 | |
| L15 | | | | | | STR | |



NODE ATTRIBUTES:

DEFAULT MLEVEL IS ATOM

DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

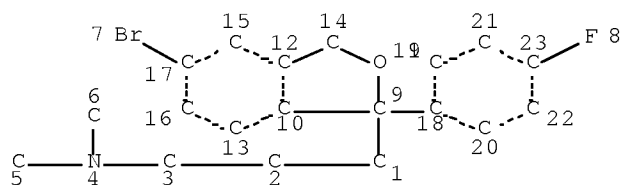
RING(S) ARE ISOLATED OR EMBEDDED

NUMBER OF NODES IS 25

STEREO ATTRIBUTES: NONE

L16 25 SEA FILE=REGISTRY FAM FUL L15

L19 STR



NODE ATTRIBUTES:

DEFAULT MLEVEL IS ATOM

DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RING(S) ARE ISOLATED OR EMBEDDED

NUMBER OF NODES IS 23

STEREO ATTRIBUTES: NONE

L20 12 SEA FILE=REGISTRY FAM FUL L19

L22 52 SEA FILE=CAPLUS ABB=ON PLU=ON (L16 OR L20) (L) RACT+NT/RL

L23 48 SEA FILE=CAPLUS ABB=ON PLU=ON L22 AND L9

L24 12 SEA FILE=CAPLUS ABB=ON PLU=ON L23 AND L11

L25 35 SEA FILE=CAPLUS ABB=ON PLU=ON L24 OR L13

L26 1762 SEA FILE=CAPLUS ABB=ON PLU=ON L6 (L) (BAC OR DMA OR PAC OR PKT OR THU) /RL

L29 2478 SEA FILE=HCAPLUS ABB=ON PLU=ON "5-HT REUPTAKE INHIBITORS"+PFT /CT

L30 533 SEA FILE=HCAPLUS ABB=ON PLU=ON L29 AND L26

L31 3 SEA FILE=HCAPLUS ABB=ON PLU=ON L30 AND L11

L32 37 SEA FILE=HCAPLUS ABB=ON PLU=ON L31 OR L25

L33 2 SEA ("UTTARWAR S G"/AU OR "UTTARWAR SUNIL GOVINDRAO"/AU)

L34 2 SEA ("GAWLI B N"/AU OR "GAWLI BHAGWAN NARAYAN"/AU)

L35 2 SEA (L33 OR L34)
 L36 1 DUP REM L35 (1 DUPLICATE REMOVED)
 L37 1 SEA FILE=HCAPLUS L36
 L38 37 SEA FILE=HCAPLUS ABB=ON PLU=ON L32 OR L37

=> d l38 ibib abs hitind hitstr tot

L38 ANSWER 1 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2007:1128470 HCAPLUS Full-text
 DOCUMENT NUMBER: 147:528009
 TITLE: New process for the preparation of high pure
 citalopram salts
 INVENTOR(S): Satyanarayana, Chava; Haribabu, Bodepudi;
 Ramanjaneyulu, Gorantla Seeta; Jyothibas, Abbineni;
 Rao, Chunchu Venkata Ramana
 PATENT ASSIGNEE(S): Matrix Laboratories Ltd., India
 SOURCE: Indian Pat. Appl., 16pp.
 CODEN: INXXBQ
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

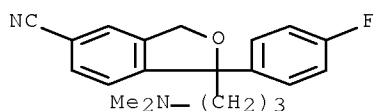
| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|------|----------|-----------------|----------|
| IN 2003MA00329 | A | 20070706 | IN 2003-MA329 | 20030421 |
| PRIORITY APPLN. INFO.: | | | IN 2003-MA329 | 20030421 |

AB The present invention claims the usage of excess cuprous cyanide to get the 5-bromo analog levels to less than 0.3% in the crude citalopram, and rapid process for the isolation of pure citalopram salts in the absence of or with low levels (<0.1 %) of the impurities by the judicious selection of solvents and the manipulation of pH without employing elaborate workup procedures including crystallization techniques or expensive film distillation

IC ICM A61K031-343
 CC 63-5 (Pharmaceuticals)
 IT 59729-33-8P, Citalopram
 RL: PUR (Purification or recovery); SPN (Synthetic preparation);
 THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)
 (new process for preparation of high pure citalopram salts)

IT 59729-33-8P, Citalopram
 RL: PUR (Purification or recovery); SPN (Synthetic preparation);
 THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)
 (new process for preparation of high pure citalopram salts)

RN 59729-33-8 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



L38 ANSWER 2 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2007:691100 HCAPLUS Full-text

DOCUMENT NUMBER: 147:234934

TITLE: Substrate modification approach to achieve efficient resolution: didesmethylcitalopram: a key intermediate for escitalopram. [Erratum to document cited in CA146:316708]

AUTHOR(S): Elati, Chandrashekar R.; Kolla, Naveenkumar; Vankawala, Pravinchandra J.; Gangula, Srinivas; Chalamala, Subrahmanyaswarara; Sundaram, Venkatraman; Bhattacharya, Apurba; Vurimidi, Himabindu; Mathad, Vijayaviththal T.

CORPORATE SOURCE: Department of Research and Development, Dr. Reddy's Laboratories Ltd., Hyderabad, 502325, India

SOURCE: Organic Process Research & Development (2007), 11(4), 780

CODEN: OPRDFK; ISSN: 1083-6160

PUBLISHER: American Chemical Society

DOCUMENT TYPE: Journal

LANGUAGE: English

AB On page 292, in last paragraph, the correct exptl. details should read: "S-(=)-1-(3-Dimethylamino-propyl)-1-(4-fluoro-phenyl)-1,3-dihydro- isobenzofuran-5-carbonitrile (s-(+)-1•(-)-DPTTA). A mixture of compound 1a (25 g, 0.077 mol) and acetonitrile (125 mL) was stirred at room temperature for 5 min, and then a solution of (-) DPTTA monohydrate (31.4 g, 0.077 mol) in acetonitrile (125 mL) was added and the mixture stirred for 10-15 min. To the resultant white precipitate was added methanol (20 mL) slowly at 70-75°, and the resulting clear solution was slowly cooled to room temperature. After cooling the flask to 0-5° for 1.0-1.5 h, the resulting solid was filtered. The recrystn. with acetonitrile/methanol was repeated for two more times, and the resulting solid was filtered. The filtered cake was washed with acetonitrile (20 mL) and dried at 60-65° to afford 9.8 g of 1•(-)-DPTTA. Yield (%): 36 (calculated relative to theor. which is half of the starting racemate). The DPTTA salt was hydrolyzed to afford escitalopram free base (1). [α]_D for free base = 10.8 (c 1, methanol); chiral purity: 98.4%, ¹H NMR for free base (200 MHz, DMSO-d₆): 1.18-1.28 (m, 2H), 2.01 (s, 6H), 2.11-2.18 (m, 4H), 5.11-5.20 (q, J=13.2 and 11.2 Hz, 2H), 7.12-7.16 (t, J + 8.8Hz, 2H), 7.56-7.59 (dd, j+5.2 and 3.6 Hz, 2H), 7.73-7.78 (m, 3H); MS (APCI) m/z 325 (M⁺ = 1).".

CC 27-6 (Heterocyclic Compounds (One Hetero Atom))

IT 928652-44-2P 928652-45-3P 928652-47-5P 928652-49-7P
928652-54-4P

RL: PUR (Purification or recovery); SPN (Synthetic preparation);
PREP (Preparation)

(resolution of didesmethylcitalopram and further methylation to enantiopure escitalopram (Erratum))

IT 928652-44-2P 928652-47-5P

RL: PUR (Purification or recovery); SPN (Synthetic preparation);
PREP (Preparation)

(resolution of didesmethylcitalopram and further methylation to enantiopure escitalopram (Erratum))

RN 928652-44-2 HCAPLUS

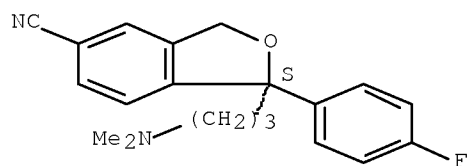
CN Butanedioic acid, 2,3-bis[(4-methylbenzoyl)oxy]-, (2R,3R)-, compd. with (1S)-1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-5-isobenzofurancarbonitrile (1:1) (CA INDEX NAME)

CM 1

CRN 128196-01-0

CMF C20 H21 F N2 O

Absolute stereochemistry. Rotation (+).

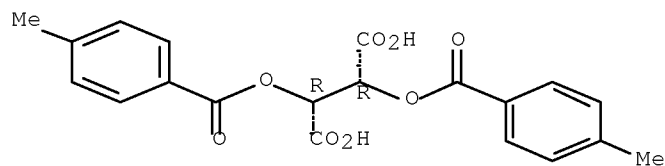


CM 2

CRN 32634-66-5

CMF C20 H18 O8

Absolute stereochemistry. Rotation (-).



RN 928652-47-5 HCAPLUS

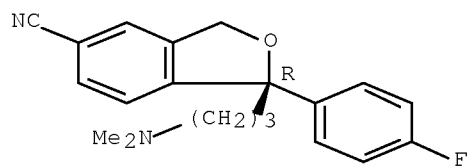
CN Butanedioic acid, 2,3-bis[(4-methylbenzoyloxy)-, (2S,3S)-, compd. with (1R)-1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-5-isobenzofurancarbonitrile (1:1) (CA INDEX NAME)

CM 1

CRN 128196-02-1

CMF C20 H21 F N2 O

Absolute stereochemistry. Rotation (-).

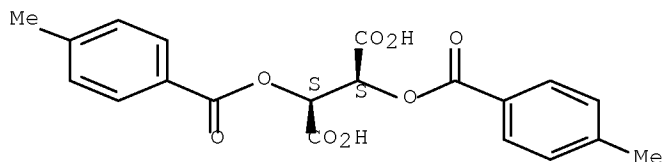


CM 2

CRN 32634-68-7

CMF C20 H18 O8

Absolute stereochemistry. Rotation (+).



L38 ANSWER 3 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2007:91101 HCAPLUS Full-text
 DOCUMENT NUMBER: 146:169401
 TITLE: orodispersible tablets comprising crystalline base of escitalopram
 INVENTOR(S): Dancer, Robert; Petersen, Hans; Nielsen, Ole; Rock, Michael Harold; Eliassen, Helle; Liljegren, Ken
 PATENT ASSIGNEE(S): H. Lundbeck A/S, Den.
 SOURCE: U.S. Pat. Appl. Publ., 16pp.
 CODEN: USXXCO
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|------|----------|-----------------|------------|
| US 2007021499 | A1 | 20070125 | US 2006-425522 | 20060621 |
| PRIORITY APPLN. INFO.: | | | US 2005-693214P | P 20050622 |

OTHER SOURCE(S): MARPAT 146:169401

AB The present invention relates to the crystalline base of the antidepressant, escitalopram, formulations of the base, a process for the preparation of purified salts of escitalopram, such as the oxalate, the salts obtained by the process and formulations containing such salts, and a process for the preparation of purified escitalopram free base or salts of escitalopram, such as the oxalate, using the hydrobromide, the salts obtained by the process and formulations containing such salts. Finally the present invention relates to an orodispersible tablet having a hardness of at least 22 N and an oral-disintegration time of <120 s and comprising an active pharmaceutical ingredient adsorbed onto a water soluble filler wherein the active pharmaceutical ingredient has a m.p. in the range of 40-100°, as well as a method for making such an orodispersible tablet. Thus, tablets contained fenofibrate 5.02, Peralitol SD200 136.46, Avicel PH102 25.02, AcDiSol 9.00, and Mg stearate 4.5 mg/tablet.

INCL 514469000; 549467000

CC 63-6 (Pharmaceuticals)

IT 128196-01-0P, Escitalopram

RL: PUR (Purification or recovery); SPN (Synthetic preparation);
 THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES
 (Uses)
 (orodispersible tablets comprising crystalline base of escitalopram)

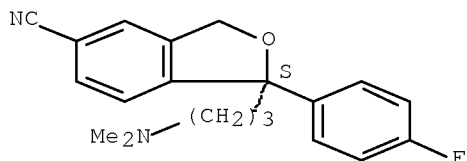
IT 128196-01-0P, Escitalopram

RL: PUR (Purification or recovery); SPN (Synthetic preparation);
 THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES
 (Uses)
 (orodispersible tablets comprising crystalline base of escitalopram)

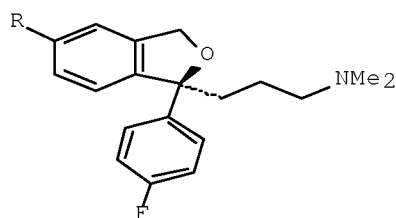
RN 128196-01-0 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, (1S)- (CA INDEX NAME)

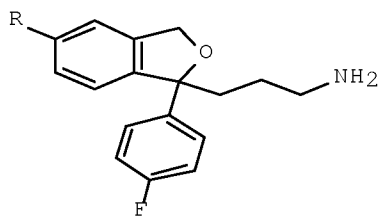
Absolute stereochemistry. Rotation (+).



L38 ANSWER 4 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2007:52599 HCAPLUS [Full-text](#)
 DOCUMENT NUMBER: 146:316708
 TITLE: Substrate Modification Approach to Achieve Efficient Resolution: Didesmethylescitalopram: A Key Intermediate for Escitalopram
 AUTHOR(S): Elati, Chandrashekar R.; Kolla, Naveenkumar; Vankawala, Pravinchandra J.; Gangula, Srinivas; Chalamala, Subrahmanyeswarara; Sundaram, Venkatraman; Bhattacharya, Apurba; Vurimidi, Himabindu; Mathad, Vijayavithal T.
 CORPORATE SOURCE: Department of Research and Development, Dr. Reddy's Laboratories Ltd., Hyderabad, 502325, India
 SOURCE: Organic Process Research & Development (2007), 11(2), 289-292
 CODEN: OPRDFK; ISSN: 1083-6160
 PUBLISHER: American Chemical Society
 DOCUMENT TYPE: Journal
 LANGUAGE: English
 GI



I



II

AB An approach to achieve the enantiopure escitalopram I (R = CN or Br) via didesmethyl escitalopram II, which is easily resolvable compared to citalopram I (R = CN) through diastereomeric salt crystallization was reported. The resolved intermediate (didesmethylescitalopram) was subsequently used for the preparation of the desired drug. This simple modification of the substrate makes a remarkable difference in the chemical resolution process. The first resolution of didesmethylcitalopram (\pm)-II to furnish (+)-II, a novel key intermediate to assemble escitalopram I (R = CN) was achieved via diastereomeric salt resolution using (-)-di-p-toluoyltartaric acid (DPTTA).

The resolution conditions were optimized; a key feature of this process is the addition of specific quantity of water at a specific temperature to the reaction mixture

CC 27-6 (Heterocyclic Compounds (One Hetero Atom))

IT 928652-44-2P 928652-45-3P 928652-47-5P 928652-49-7P
928652-54-4P

RL: PUR (Purification or recovery); SPN (Synthetic preparation);
PREP (Preparation)

(resolution of didesmethylcitalopram and further methylation to enantiopure escitalopram)

IT 928652-44-2P 928652-47-5P

RL: PUR (Purification or recovery); SPN (Synthetic preparation);
PREP (Preparation)

(resolution of didesmethylcitalopram and further methylation to enantiopure escitalopram)

RN 928652-44-2 HCAPLUS

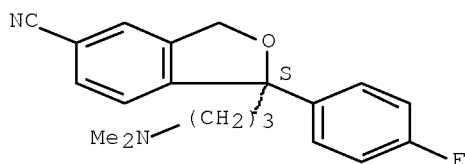
CN Butanedioic acid, 2,3-bis[(4-methylbenzoyl)oxy]-, (2R,3R)-, compd. with
(1S)-1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-5-
isobenzofurancarbonitrile (1:1) (CA INDEX NAME)

CM 1

CRN 128196-01-0

CMF C20 H21 F N2 O

Absolute stereochemistry. Rotation (+).

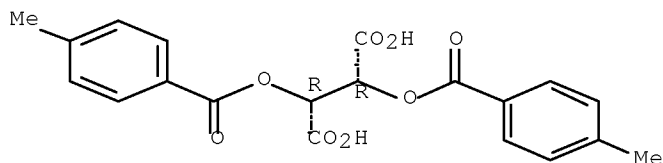


CM 2

CRN 32634-66-5

CMF C20 H18 O8

Absolute stereochemistry. Rotation (-).



RN 928652-47-5 HCAPLUS

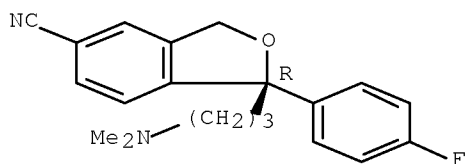
CN Butanedioic acid, 2,3-bis[(4-methylbenzoyl)oxy]-, (2S,3S)-, compd. with
(1R)-1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-5-
isobenzofurancarbonitrile (1:1) (CA INDEX NAME)

CM 1

CRN 128196-02-1

CMF C20 H21 F N2 O

Absolute stereochemistry. Rotation (-).

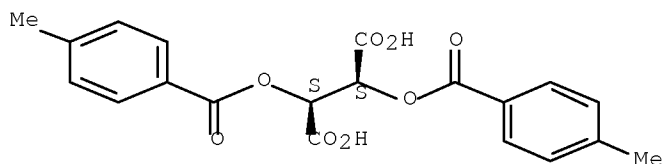


CM 2

CRN 32634-68-7

CMF C20 H18 O8

Absolute stereochemistry. Rotation (+).



REFERENCE COUNT: 15 THERE ARE 15 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 5 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2006:1357137 HCAPLUS [Full-text](#)

DOCUMENT NUMBER: 146:87640

TITLE: Orodispersible tablets comprising crystalline escitalopram

INVENTOR(S): Dancer, Robert; Petersen, Hans; Nielsen, Ole; Rock, Michael Harold; Eliassen, Helle; Liljegren, Ken

PATENT ASSIGNEE(S): H. Lundbeck A/S, Den.

SOURCE: PCT Int. Appl., 48pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|--|------|----------|-----------------|----------|
| WO 2006136169 | A2 | 20061228 | WO 2006-DK366 | 20060622 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, | | | | |

GE, GH, GM, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP,
 KR, KZ, LA, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN,
 MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU,
 SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG,
 US, UZ, VC, VN, ZA, ZM, ZW
 RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE,
 IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ,
 CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH,
 GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY,
 KG, KZ, MD, RU, TJ, TM

PRIORITY APPLN. INFO.:

DK 2005-912

A 20050622

OTHER SOURCE(S): MARPAT 146:87640

AB The present invention relates to the crystalline base of the antidepressant drug, escitalopram, formulations of the base, a process for the preparation of purified salts of escitalopram, such as the oxalate and a process for the preparation of purified escitalopram free base or salts of escitalopram, such as the oxalate, using the hydrobromide, the salts obtained by the process and formulations containing such salts. Finally the present invention relates to an orodispersible tablet having a hardness of at least 22 N and an oral-disintegration time of <120 s and comprising an active pharmaceutical ingredient adsorbed onto a water soluble filler wherein the active pharmaceutical ingredient has a m.p. in the range 40-100°, as well as a method for making such an orodispersible tablet.

IC ICM A61K

CC 63-6 (Pharmaceuticals)

IT 128196-01-0P, Escitalopram

RL: FMU (Formation, unclassified); PRP (Properties); PUR (Purification or recovery); THU (Therapeutic use); BIOL (Biological study); FORM (Formation, nonpreparative); PREP (Preparation); USES (Uses) (orodispersible tablets comprising crystalline escitalopram)

IT 219861-08-2P, Escitalopram oxalate 481047-50-1P

RL: PUR (Purification or recovery); SPN (Synthetic preparation); PREP (Preparation) (orodispersible tablets comprising crystalline escitalopram)

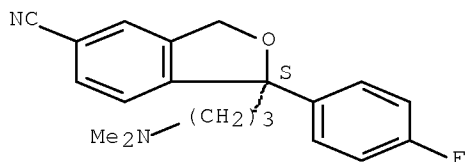
IT 128196-01-0P, Escitalopram

RL: FMU (Formation, unclassified); PRP (Properties); PUR (Purification or recovery); THU (Therapeutic use); BIOL (Biological study); FORM (Formation, nonpreparative); PREP (Preparation); USES (Uses) (orodispersible tablets comprising crystalline escitalopram)

RN 128196-01-0 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, (1S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



IT 219861-08-2P, Escitalopram oxalate 481047-50-1P

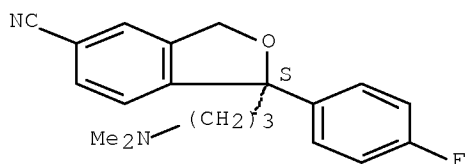
RL: PUR (Purification or recovery); SPN (Synthetic preparation); PREP (Preparation) (orodispersible tablets comprising crystalline escitalopram)

RN 219861-08-2 HCAPLUS
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, ethanedioate (1:1), (1S)- (CA INDEX NAME)

CM 1

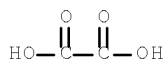
CRN 128196-01-0
CMF C20 H21 F N2 O

Absolute stereochemistry. Rotation (+).



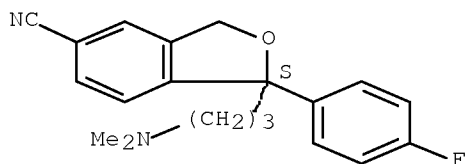
CM 2

CRN 144-62-7
CMF C2 H2 O4



RN 481047-50-1 HCAPLUS
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1), (1S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



● HBr

L38 ANSWER 6 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
ACCESSION NUMBER: 2006:1356784 HCAPLUS [Full-text](#)
DOCUMENT NUMBER: 146:80528
TITLE: Chemoenzymatic process for the synthesis of escitalopram
INVENTOR(S): Cotticelli, Giovanni; Salvetti, Raul; Bertoni, Chiara

PATENT ASSIGNEE(S): Adorkem Technology SpA, Italy
 SOURCE: PCT Int. Appl., 21pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|--|----------|-----------------|------------|
| WO 2006136521 | A1 | 20061228 | WO 2006-EP63193 | 20060614 |
| WO 2006136521 | A8 | 20070308 | | |
| W: | AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW | | | |
| RW: | AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM | | | |
| EP 1736550 | A1 | 20061227 | EP 2005-425452 | 20050622 |
| R: | AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, AL, BA, HR, LV, MK, YU | | | |
| PRIORITY APPLN. INFO.: | | | EP 2005-425452 | A 20050622 |
| | | | US 2005-697398P | P 20050706 |

OTHER SOURCE(S): CASREACT 146:80528; MARPAT 146:80528

AB A process is described for the preparation of escitalopram and the pharmaceutically acceptable salts thereof starting from 5-cyanophthalide by a process which provides an enantioselective enzymic deacylation reaction of a complex of the formula (IV) where R represents a C1-C4 alkyl residue or an aryl residue under the action of an esterase from *Aspergillus niger*.

CC 16-2 (Fermentation and Bioindustrial Chemistry)

IT 481047-48-7

RL: BCP (Biochemical process); RCT (Reactant); BIOL (Biological study); PROC (Process); RACT (Reactant or reagent)
 (chemoenzymic process for synthesis of escitalopram)

IT 128196-01-0P, Escitalopram

RL: IMF (Industrial manufacture); PRP (Properties); PUR (Purification or recovery); PREP (Preparation)
 (chemoenzymic process for synthesis of escitalopram)

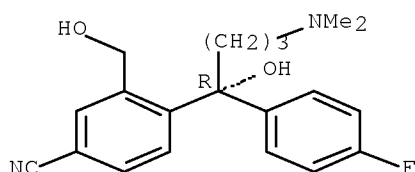
IT 481047-48-7

RL: BCP (Biochemical process); RCT (Reactant); BIOL (Biological study); PROC (Process); RACT (Reactant or reagent)
 (chemoenzymic process for synthesis of escitalopram)

RN 481047-48-7 HCAPLUS

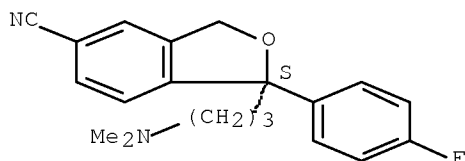
CN Benzonitrile, 4-[(1R)-4-(dimethylamino)-1-(4-fluorophenyl)-1-hydroxybutyl]-3-(hydroxymethyl)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



IT 128196-01-0P, Escitalopram
 RL: IMF (Industrial manufacture); PRP (Properties); PUR
 (Purification or recovery); PREP (Preparation)
 (chemoenzymic process for synthesis of escitalopram)
 RN 128196-01-0 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-
 fluorophenyl)-1,3-dihydro-, (1S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



REFERENCE COUNT: 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS
 RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 7 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2006:1316680 HCAPLUS Full-text

DOCUMENT NUMBER: 146:114862

TITLE: Interferon-induced depressive illness in hep C
 patients responds to SSRI antidepressant treatments

AUTHOR(S): Gupta, Ramesh K.; Kumar, Rajeev; Bassett, Mark

CORPORATE SOURCE: Consultation and Liaison Psychiatry, The Canberra
 Hospital, Garran, Australia

SOURCE: Neuropsychiatric Disease and Treatment (2006), 2(3),
 355-358

CODEN: NDTEAZ; ISSN: 1176-6328

PUBLISHER: Dove Medical Press (NZ) Ltd.

DOCUMENT TYPE: Journal

LANGUAGE: English

AB This paper examines the role of selective serotonin reuptake inhibitors (SSRIs) in the treatment of hepatitis-C virus (HCV) patients who have developed interferon- α induced depression. A 2-yr data anal. of HCV psychiatric liaison clinic has been undertaken. The diagnosis, treatment, and progress of those patients who were treated with interferon- α (INF- α) are reported. 53 Of the 78 patients enrolled at the HCV Clinic and treated with INF- α were referred for psychiatric consultation. Six patients developed major depressive illness following INF therapy. They were all treated with SSRIs and they made full recovery. This is a significant observation and is concordant with other studies. Its biochem. ramifications are presented. It is concluded that INF-induced depression is fully reversible. A hypothesis is

proposed that SSRIs modulate the neuro-protective neurotoxic ratio by possibly inhibiting the indole-2,3-dioxygenase induction of the kynurenine pathway.

CC 1-11 (Pharmacology)

IT 5-HT reuptake inhibitors

Antidepressants

Hepatitis C

Hepatitis C virus

Human

(selective serotonin reuptake inhibitor was effective in recovery of interferon- α -induced depressive illness and may involve inhibition of indoleamine-2,3-dioxygenase induction of kynurenine pathway in hepatitis-C virus patient)

IT 59729-33-8, Citalopram

RL: PAC (Pharmacological activity); THU (Therapeutic use); BIOL (Biological study); USES (Uses)

(SSRIs including citalopram was effective in recovery of interferon- α -induced depressive illness and may involve inhibition of indoleamine-2,3-dioxygenase induction of kynurenine pathway in hepatitis-C virus patient)

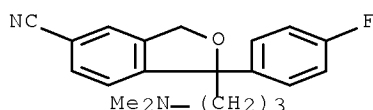
IT 59729-33-8, Citalopram

RL: PAC (Pharmacological activity); THU (Therapeutic use); BIOL (Biological study); USES (Uses)

(SSRIs including citalopram was effective in recovery of interferon- α -induced depressive illness and may involve inhibition of indoleamine-2,3-dioxygenase induction of kynurenine pathway in hepatitis-C virus patient)

RN 59729-33-8 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



REFERENCE COUNT: 15 THERE ARE 15 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 8 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2006:1176953 HCAPLUS Full-text

DOCUMENT NUMBER: 146:337723

TITLE: Process for the preparation of high purity citalopram and its pharmaceutically acceptable salts

INVENTOR(S): Muddasani, Pulla Reddy; Nannapaneni, Venkaiah Chowdary

PATENT ASSIGNEE(S): Natco Pharma Limited, India

SOURCE: Indian, 36pp.

CODEN: INXXAP

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------|------|----------|-----------------|----------|
| IN 193430 | A1 | 20040717 | IN 2001-MA162 | 20010223 |

PRIORITY APPLN. INFO.:

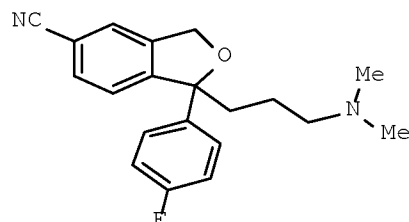
IN 2001-MA162

20010223

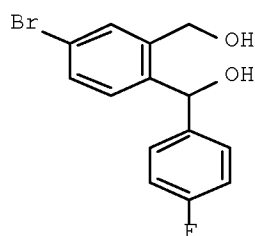
OTHER SOURCE(S):

CASREACT 146:337723

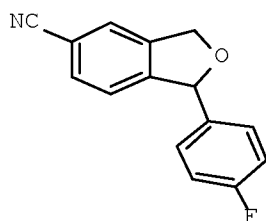
GI



I



II



III

AB The invention relates to a process for the preparation of citalopram (I), which is a well-known antidepressant drug, and its hydrobromide salt as shown by the following example. Preparation of a Grignard reagent from 4-fluorobromobenzene followed by addition to 5-bromophthalide and reduction with NaBH_4 gave diol II, which was taken directly to the next step without further purification. Ring closure of II in the presence of catalytic 4-toluenesulfonic acid followed by substitution with copper(I) cyanide gave cyanophthalide III in 89% overall yield from the starting 5-bromophthalide. Compound III was deprotonated with dimethylsilyl sodium in DMSO and alkylated with 3-(dimethylamino)propyl chloride to give citalopram (I) as the free base. The reaction was quenched with methanol, and then the reaction mixture was poured into water and extracted with toluene. The combined toluene layer was extracted with 20% aqueous acetic acid and the combined aqueous layers were neutralized with 25% aqueous ammonia to a pH of 7-7.5, whereupon the aqueous phase was extracted with diisopropyl ether. The organic layer was treated with carbon and filtered. The filtrate was partially concentrated and cooled to room temperature to give 74% yield of white citalopram crystals (99.5% purity). The free base of citalopram was suspended in diisopropyl ether and a solution of 48% HBr in acetic acid was added. After stirring for 2 h at room temperature, the reaction mixture was filtered and the solid was washed to give white crystalline citalopram hydrobromide in 88% yield (99.8% purity). The process of the invention allows for the preparation of pure grade citalopram base (>98.5% purity). Using 45% HBr in acetic acid allows for the convenient use of the required quantity of HBr on a com. scale and give highly pure citalopram hydrobromide (>99.8% purity) without any recrystn. process.

IC ICM C07D307-00

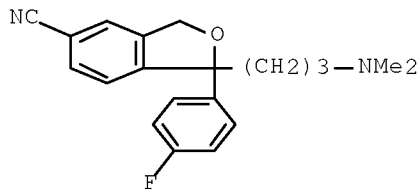
CC 27-7 (Heterocyclic Compounds (One Hetero Atom))

Section cross-reference(s): 45, 63

IT 59729-32-7P, Citalopram hydrobromide

RL: IMF (Industrial manufacture); PUR (Purification or recovery)

; SPN (Synthetic preparation); PREP (Preparation)
 (target compound; process for the preparation of citalopram and its hydrobromide)
 IT 59729-32-7P, Citalopram hydrobromide
 RL: IMF (Industrial manufacture); PUR (Purification or recovery)
 ; SPN (Synthetic preparation); PREP (Preparation)
 (target compound; process for the preparation of citalopram and its hydrobromide)
 RN 59729-32-7 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



● HBr

L38 ANSWER 9 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2006:1065915 HCAPLUS Full-text
 DOCUMENT NUMBER: 145:418932
 TITLE: Process for the preparation of Escitalopram or its acid addition salts from racemic diol precursors by resolution and cyclization.
 INVENTOR(S): Goankar, Santosh Laxman; Das, Prasenjiti Prafulla; Narahari Babu, Ambati; Manjunatha, Sulur G.
 PATENT ASSIGNEE(S): Jubilant Organosys Ltd., India
 SOURCE: PCT Int. Appl., 25pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|----------------|--|----------|-----------------|----------|
| WO 2006106531 | A1 | 20061012 | WO 2006-IN124 | 20060404 |
| W: | AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW | | | |
| RW: | AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM | | | |
| IN 2005DE00856 | A | 20070105 | IN 2005-DE856 | 20050404 |

PRIORITY APPLN. INFO.:

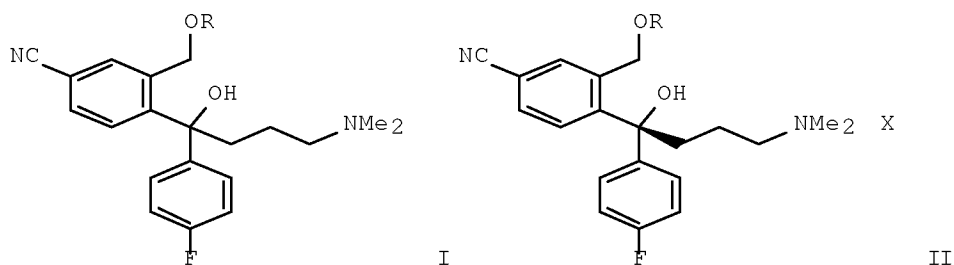
IN 2005-DE856

A 20050404

OTHER SOURCE(S):

MARPAT 145:418932

GI



AB A process for the preparation of highly pure Escitalopram or its acid addition salts comprises: (a) reaction of a racemic diol or ester derivative (I; R = H, ester forming group) with an optically active acid in ≥ 1 solvent to get enantiomerically pure diastereomer (II; R as before; X = optically active acid) (b) separating the enantiomerically pure diastereomer from its optically active acid salt by treating it with base and followed by stereoselective cyclization; (c) separating the Escitalopram base. Thus, 4-[4-(dimethylamino)-1-(4'-fluorophenyl)-1-hydroxy-1-butyl]-3-(hydroxymethyl)benzonitrile hydrobromide in H₂O/PhMe was brought to pH 9-10 with 2M NaOH followed by separation and drying of the PhMe layer. PhMe was removed and the resulting oil was dissolved in MeOH/EtOH at 40-60° followed by addition of (+)-di-p-toluoyltartaric acid hydrate followed by cooling to 20-25°, stirring for 6-10 h, cooling to 0-5°, and filtering off the resulting solid to give (-)-4-[4-(dimethylamino)-1-(4'-fluorophenyl)-1-hydroxy-1-butyl]-3-(hydroxymethyl)benzonitrile hemi (+)-di-p-toluoyltartaric acid salt of >99% chiral purity. The latter in H₂O/CH₂Cl₂ was treated with liquid ammonia; the CH₂Cl₂ layer was separated, washed with H₂O, and dried. The solution was cooled and treated with Et₃N and MeSO₂Cl followed by stirring for 1 h at 20-25° to give Escitalopram base in >99% HPLC purity and >99.8% chiral purity.

CC 27-7 (Heterocyclic Compounds (One Hetero Atom))

IT 128196-01-QP, Escitalopram

RL: IMF (Industrial manufacture); PUR (Purification or recovery); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(preparation of Escitalopram or its acid addition salts from racemic diol precursors by resolution and cyclization)

IT 219861-08-2P, Escitalopram oxalate

RL: IMF (Industrial manufacture); PUR (Purification or recovery); SPN (Synthetic preparation); PREP (Preparation)

(preparation of Escitalopram or its acid addition salts from racemic diol precursors by resolution and cyclization)

IT 912452-31-4P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(preparation of Escitalopram or its acid addition salts from racemic diol precursors by resolution and cyclization)

IT 109-54-6, 3-Dimethylaminopropyl chloride 460-00-4, 4-Fluorobromobenzene

82104-74-3, 5-Cyanophthalide 103146-26-5

RL: RCT (Reactant); RACT (Reactant or reagent)

(preparation of Escitalopram or its acid addition salts from racemic diol precursors by resolution and cyclization)

IT 128196-01-0P, Escitalopram

RL: IMF (Industrial manufacture); PUR (Purification or recovery); RCT (Reactant); SPN (Synthetic preparation);

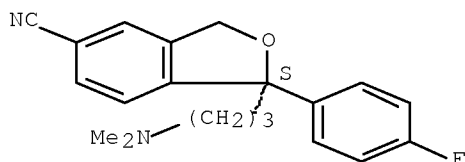
PREP (Preparation); RACT (Reactant or reagent)

(preparation of Escitalopram or its acid addition salts from racemic diol precursors by resolution and cyclization)

RN 128196-01-0 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, (1S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



IT 219861-08-2P, Escitalopram oxalate

RL: IMF (Industrial manufacture); PUR (Purification or recovery); SPN (Synthetic preparation); PREP

(Preparation)

(preparation of Escitalopram or its acid addition salts from racemic diol precursors by resolution and cyclization)

RN 219861-08-2 HCAPLUS

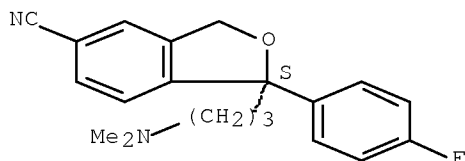
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, ethanedioate (1:1), (1S)- (CA INDEX NAME)

CM 1

CRN 128196-01-0

CMF C20 H21 F N2 O

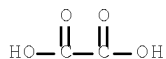
Absolute stereochemistry. Rotation (+).



CM 2

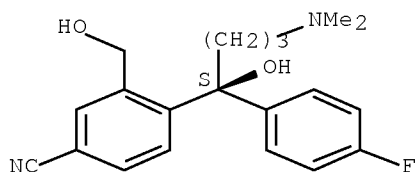
CRN 144-62-7

CMF C2 H2 O4



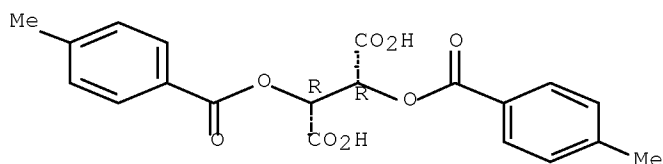
IT 912452-31-4F
 RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (preparation of Escitalopram or its acid addition salts from racemic diol precursors by resolution and cyclization)
 RN 912452-31-4 HCAPLUS
 CN Butanedioic acid, 2,3-bis[(4-methylbenzoyl)oxy]-, (2R,3R)-, compd. with 4-[(1S)-4-(dimethylamino)-1-(4-fluorophenyl)-1-hydroxybutyl]-3-(hydroxymethyl)benzonitrile (1:2) (9CI) (CA INDEX NAME)
 CM 1
 CRN 488787-59-3
 CMF C20 H23 F N2 O2

Absolute stereochemistry. Rotation (-).

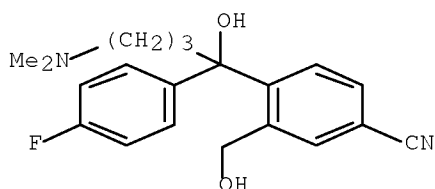


CM 2
 CRN 32634-66-5
 CMF C20 H18 O8

Absolute stereochemistry. Rotation (-).



IT 103146-26-5
 RL: RCT (Reactant); RACT (Reactant or reagent)
 (preparation of Escitalopram or its acid addition salts from racemic diol precursors by resolution and cyclization)
 RN 103146-26-5 HCAPLUS
 CN Benzonitrile, 4-[4-(dimethylamino)-1-(4-fluorophenyl)-1-hydroxybutyl]-3-(hydroxymethyl)-, hydrobromide (1:1) (CA INDEX NAME)



● HBr

REFERENCE COUNT: 8 THERE ARE 8 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 10 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2006:64209 HCAPLUS [Full-text](#)

DOCUMENT NUMBER: 144:135523

TITLE: Chiral separation and quantitative analysis of citalopram by capillary electrophoresis with dextrin as chiral additive

AUTHOR(S): Xiao, Shangyou; Xu, Hongmei; Tang, Shouyuan; Feng, Bo; Tao, Ran; Ying, Yongguang; Xia, Zhining

CORPORATE SOURCE: Key Lab. Biomechanics & Tissue Eng. State Education Ministry of China, Dep. Pharmaceuticals, Coll. Chem. Chem. Eng., Chongqing Univ., Chongqing, 400044, Peop. Rep. China

SOURCE: Fenxi Huaxue (2005), 33(11), 1527-1530
CODEN: FHHHDT; ISSN: 0253-3820

PUBLISHER: Kexue Chubanshe

DOCUMENT TYPE: Journal

LANGUAGE: Chinese

AB Citalopram (CIT) was separated by capillary electrophoresis using dextrin as chiral additive. The effect of the concentration of dextrin, pH, concentration of electrophoretic running buffer and separation voltage were investigated. The optimized conditions were obtained with 20 kV as separation voltage, 7.0% (m/V) dextrin in 80 mmol/L phosphate(pH 5.4) as running buffer. Good resolution of citalopram enantiomers was achieved and the Rs was 3.9 under optimal conditions. The mechanism of separation was discussed too. The quant. anal. of citalopram was investigated. The linear range of concentration of R-(-)-CIT was 0.05-4.00 g/L. The limit of detection of two enantiomers was 25.3 mg/L and 27.3 mg/L. The correlation coefficient was more than 0.9970, and the RSD was no more than 3.2% resp.

CC 64-3 (Pharmaceutical Analysis)

IT 59729-33-8P, Citalopram

RL: ANT (Analyte); PUR (Purification or recovery); THU (Therapeutic use); ANST (Analytical study); BIOL (Biological study); PREP (Preparation); USES (Uses)

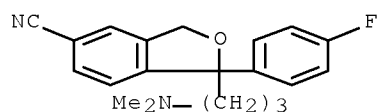
(chiral separation and quant. anal. of citalopram by capillary electrophoresis with dextrin as chiral additive)

IT 59729-33-8P, Citalopram

RL: ANT (Analyte); PUR (Purification or recovery); THU (Therapeutic use); ANST (Analytical study); BIOL (Biological study); PREP (Preparation); USES (Uses)

(chiral separation and quant. anal. of citalopram by capillary electrophoresis with dextrin as chiral additive)

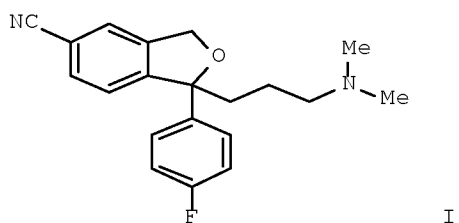
RN 59729-33-8 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



L38 ANSWER 11 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2005:1004542 HCAPLUS Full-text
 DOCUMENT NUMBER: 143:311965
 TITLE: Crystalline composition containing escitalopram oxalate
 INVENTOR(S): Jensen, Kim Bojstrup; Humble, Rikke Eva; Liljegren, Ken; Christensen, Troels Volsgaard
 PATENT ASSIGNEE(S): H. Lundbeck A/S, Den.
 SOURCE: PCT Int. Appl., 32 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 3
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|--|----------|------------------|------------|
| WO 2005084643 | A1 | 20050915 | WO 2005-DK115 | 20050221 |
| W: | AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW | | | |
| RW: | BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG | | | |
| AU 2005218713 | A1 | 20050915 | AU 2005-218713 | 20050221 |
| CA 2558198 | A1 | 20050915 | CA 2005-2558198 | 20050221 |
| EP 1732514 | A1 | 20061220 | EP 2005-706777 | 20050221 |
| R: | AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, AL, BA, HR, LV, MK, YU | | | |
| CN 1925844 | A | 20070307 | CN 2005-80006940 | 20050221 |
| BR 2005008266 | A | 20070731 | BR 2005-8266 | 20050221 |
| JP 2007526262 | T | 20070913 | JP 2007-501117 | 20050221 |
| MX 2006PA09976 | A | 20061115 | MX 2006-PA9976 | 20060904 |
| IN 2006CN03227 | A | 20070706 | IN 2006-CN3227 | 20060905 |
| NO 2006004499 | A | 20061204 | NO 2006-4499 | 20061004 |
| PRIORITY APPLN. INFO.: | | | DK 2004-382 | A 20040305 |
| | | | US 2004-550909P | P 20040305 |
| | | | WO 2005-DK115 | W 20050221 |

GI



AB The present invention discloses crystalline particles of escitalopram oxalate (S-I oxalate) which either have a broad particle size distribution or comprise at least 0.01 % (weight/weight) of Z-4-(4-dimethylamino-1-(4-fluorophenyl)-but-1-enyl)-3-hydroxymethylbenzonitrile (II), said particles being suitable for use in direct compression. Furthermore, the invention discloses a novel pharmaceutical unit dosage form containing such crystalline particles of S-I oxalate as well as methods for manufacture of such crystalline particles of escitalopram oxalate. Finally, the invention provides a method for reduction of the amount of hydroxyl containing impurities in a solution of I or S-I. The hydroxyl impurity II was scavenged by succinic anhydride.

IC ICM A61K009-14

ICS A61K031-34; A61P025-24

CC 63-6 (Pharmaceuticals)

IT 219861-08-2P, Escitalopram oxalate

RL: PRP (Properties); PUR (Purification or recovery); THU
(Therapeutic use); BIOL (Biological study); PREP (Preparation);
USES (Uses)

(crystalline composition containing escitalopram oxalate)

IT 481047-48-7

RL: RCT (Reactant); RACT (Reactant or reagent)

(crystalline composition containing escitalopram oxalate)

IT 219861-08-2P, Escitalopram oxalate

RL: PRP (Properties); PUR (Purification or recovery); THU
(Therapeutic use); BIOL (Biological study); PREP (Preparation);
USES (Uses)

(crystalline composition containing escitalopram oxalate)

RN 219861-08-2 HCAPLUS

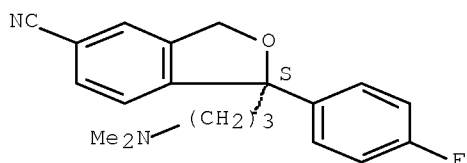
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, ethanedioate (1:1), (1S)- (CA INDEX NAME)

CM 1

CRN 128196-01-0

CMF C20 H21 F N2 O

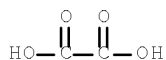
Absolute stereochemistry. Rotation (+).



CM 2

CRN 144-62-7

CMF C2 H2 O4



IT 481047-48-7

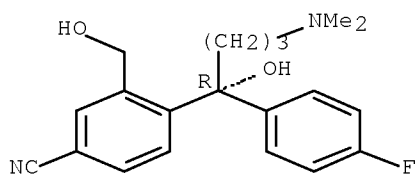
RL: RCT (Reactant); RACT (Reactant or reagent)

(crystalline composition containing escitalopram oxalate)

RN 481047-48-7 HCAPLUS

CN Benzonitrile, 4-[(1R)-4-(dimethylamino)-1-(4-fluorophenyl)-1-hydroxybutyl]-3-(hydroxymethyl)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



REFERENCE COUNT: 5 THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 12 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2005:983778 HCAPLUS Full-text

DOCUMENT NUMBER: 143:272423

TITLE: Crystalline composition containing escitalopram

INVENTOR(S): Jensen, Kim Bojstrup; Humble, Rikke Eva; Liljegren, Ken; Christensen, Troels Volsgaard

PATENT ASSIGNEE(S): H. Lundbeck A/S, Den.

SOURCE: U.S. Pat. Appl. Publ., 9 pp., Division of U.S. Ser. No. 851,763.

CODEN: USXXCO

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 3

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|------|----------|-----------------|-------------|
| US 2005197388 | A1 | 20050908 | US 2004-948594 | 20040923 |
| US 2005196453 | A1 | 20050908 | US 2004-851763 | 20040521 |
| PRIORITY APPLN. INFO.: | | | US 2004-550909P | P 20040305 |
| | | | US 2004-851763 | A3 20040521 |

AB The present invention discloses crystalline particles of escitalopram oxalate which either have a broad particle size distribution or comprise at least 0.01% (weight/weight) of Z-4-(4-dimethylamino-1-(4-fluorophenyl)-but-1-enyl)-3-hydroxymethyl-benzonitrile, said particles being suitable for use in direct compression. Furthermore, the invention discloses a novel pharmaceutical unit dosage form containing such crystalline particles of escitalopram oxalate as well as methods for manufacture of such crystalline particles of escitalopram oxalate. Finally, the invention provides a method for reduction of the amount of hydroxyl containing impurities in a solution of citalopram or escitalopram.

IC ICM A61K031-343
ICS A61K009-14

INCL 514469000; 424489000; 549467000

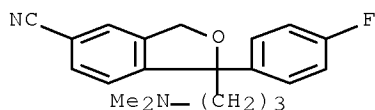
CC 63-5 (Pharmaceuticals)

IT 59729-33-8P, Citalopram 128196-01-0P, Escitalopram 219861-08-2P, Escitalopram oxalate
RL: PUR (Purification or recovery); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)
(tablets made from crystalline particles of escitalopram oxalate purified by anhydrides)

IT 59729-33-8P, Citalopram 128196-01-0P, Escitalopram 219861-08-2P, Escitalopram oxalate
RL: PUR (Purification or recovery); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)
(tablets made from crystalline particles of escitalopram oxalate purified by anhydrides)

RN 59729-33-8 HCAPLUS

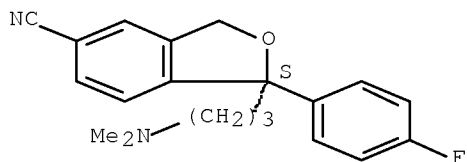
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



RN 128196-01-0 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, (1S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



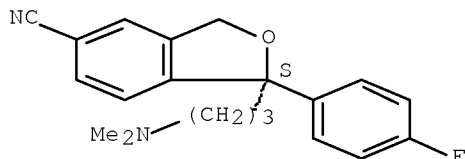
RN 219861-08-2 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, ethanedioate (1:1), (1S)- (CA INDEX NAME)

CM 1

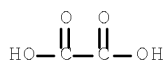
CRN 128196-01-0
CMF C20 H21 F N2 O

Absolute stereochemistry. Rotation (+).



CM 2

CRN 144-62-7
CMF C2 H2 O4



L38 ANSWER 13 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2005:902848 HCAPLUS Full-text
 DOCUMENT NUMBER: 143:248161
 TITLE: Method for the separation of intermediates which may
 be used for the preparation of escitalopram
 INVENTOR(S): Lyngso, Lars Ole
 PATENT ASSIGNEE(S): H. Lundbeck A/S, Den.
 SOURCE: PCT Int. Appl., 41 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---------------|--|----------|-----------------|----------|
| WO 2005077891 | A1 | 20050825 | WO 2005-DK75 | 20050202 |
| W: | AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW | | | |
| RW: | BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG | | | |
| AU 2005212455 | A1 | 20050825 | AU 2005-212455 | 20050202 |

| | | | | |
|---|--|----------|------------------|------------|
| CA 2555980 | A1 | 20050825 | CA 2005-2555980 | 20050202 |
| EP 1716108 | A1 | 20061102 | EP 2005-700625 | 20050202 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, PL, SK, BA, HR, IS, YU | | | | |
| CN 1918112 | A | 20070221 | CN 2005-80004594 | 20050202 |
| BR 2005007580 | A | 20070731 | BR 2005-7580 | 20050202 |
| JP 2007524678 | T | 20070830 | JP 2006-552461 | 20050202 |
| MX 2006PA08977 | A | 20061020 | MX 2006-PA8977 | 20060808 |
| IN 2006CN02945 | A | 20070608 | IN 2006-CN2945 | 20060810 |
| NO 2006004086 | A | 20060912 | NO 2006-4086 | 20060912 |
| US 2007190624 | A1 | 20070816 | US 2006-597836 | 20061108 |
| PRIORITY APPLN. INFO.: | | | DK 2004-217 | A 20040212 |
| | | | US 2004-544970P | P 20040212 |
| | | | WO 2005-DK75 | W 20050202 |
| OTHER SOURCE(S): | CASREACT 143:248161; MARPAT 143:248161 | | | |
| GI | | | | |

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

AB Compds. I [R1 = H, or group II; R2 = CN, or a group which may be converted to CN; R3 = halo; X = double or single bond; Y = bond, O, S, or NH; W = O, or S; R4 = alkyl, alkenyl, alkynyl, aryl, hetroaryl, all of which may be optionally substituted with alkoxy, alkythio, halo, OH, NH, NO2, CN, alkylamino, aryl, aryloxy, arylthio, and heteroaryl], or a salt from a mixture of I [R1 = group II] and I [R1 = H], which was reacting with cyclic anhydride or imide to form a mixture of I [R1 = group II] and an esters III (R5 = substituted heteroaryl carboxylic acid), were prepared by enzymic acylation or deacylation, separated, isolated and purified and used for manufacturing of escitalopram and derivs. Compds. I [R1 = group II] were separated from esters III by precipitation of III from the mixture, or by partitioning between an organic solvent and aqueous solvent, by adsorbing I [R1 = group II] on a basic resin. Thus, addition of succinic anhydride to a mixture of butyric acid 5-cyano-2-[4-dimethylamino-1-(4-fluorophenyl)-1-hydroxybutyl]-benzyl ester and prepared by enzymic resolution 4-[(S)-4-dimethylamino-1-(4'-fluorophenyl)-1-hydroxybutyl]-3-hydroxymethylbenzonitrile, gave after precipitation and washing 2,02 g of escitalopram [(S)-1-(3-dimethylamino-propyl)-1-(4-fluorophenyl)-1,3-dihydro-isobenzofuran-5-carbonitrile] hydrogen oxalate (ee = 95%).

IC ICM C07C253-34
ICS C07C253-30; C07C255-59; C07D307-87

CC 25-20 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds)
Section cross-reference(s): 1, 7

IT 219861-08-2P, Escitalopram
RL: BPN (Biosynthetic preparation); IMF (Industrial manufacture); PAC (Pharmacological activity); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)
(preparation by enzymic acylation or deacylation, separation, isolation and purification by precipitation, partitioning, or adsorption, of benzonitriles
used as intermediates for synthesis of escitalopram and derivs.)

IT 488787-59-3P 863116-45-4P
RL: BPN (Biosynthetic preparation); RCT (Reactant); SPN (Synthetic preparation); BIOL (Biological study); PREP (Preparation); RACT (Reactant or reagent)
(preparation by enzymic acylation or deacylation, separation, isolation and

purification by precipitation, partitioning, or adsorption, of benzonitriles used as

intermediates for synthesis of escitalopram and derivs.)

IT 108-30-5, Succinic anhydride, reactions 103146-25-4
658080-70-7

RL: RCT (Reactant); RACT (Reactant or reagent)

(preparation by enzymic acylation or deacylation, separation, isolation and purification by precipitation, partitioning, or adsorption, of benzonitriles used as

intermediates for synthesis of escitalopram and derivs.)

IT 219861-08-2P, Escitalopram

RL: BPN (Biosynthetic preparation); IMF (Industrial manufacture); PAC (Pharmacological activity); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)

(preparation by enzymic acylation or deacylation, separation, isolation and purification by precipitation, partitioning, or adsorption, of benzonitriles

used as intermediates for synthesis of escitalopram and derivs.)

RN 219861-08-2 HCAPLUS

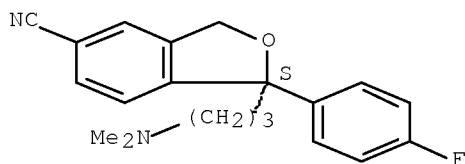
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, ethanedioate (1:1), (1S)- (CA INDEX NAME)

CM 1

CRN 128196-01-0

CMF C20 H21 F N2 O

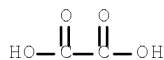
Absolute stereochemistry. Rotation (+).



CM 2

CRN 144-62-7

CMF C2 H2 O4



IT 488787-59-3P

RL: BPN (Biosynthetic preparation); RCT (Reactant); SPN (Synthetic preparation); BIOL (Biological study); PREP (Preparation); RACT (Reactant or reagent)

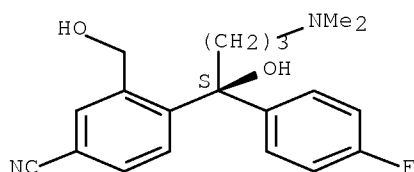
(preparation by enzymic acylation or deacylation, separation, isolation and purification by precipitation, partitioning, or adsorption, of

benzonitriles used as
intermediates for synthesis of escitalopram and derivs.)

RN 488787-59-3 HCAPLUS

CN Benzonitrile, 4-[(1S)-4-(dimethylamino)-1-(4-fluorophenyl)-1-hydroxybutyl]-3-(hydroxymethyl)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



IT 103146-25-4

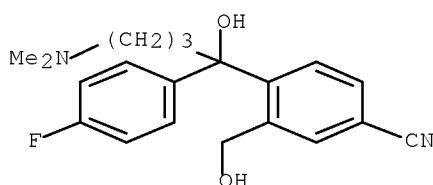
RL: RCT (Reactant); RACT (Reactant or reagent)

(preparation by enzymic acylation or deacylation, separation, isolation and purification by precipitation, partitioning, or adsorption, of

benzonitriles used as
intermediates for synthesis of escitalopram and derivs.)

RN 103146-25-4 HCAPLUS

CN Benzonitrile, 4-[4-(dimethylamino)-1-(4-fluorophenyl)-1-hydroxybutyl]-3-(hydroxymethyl)- (CA INDEX NAME)



REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 14 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2005:780979 HCAPLUS [Full-text](#)

DOCUMENT NUMBER: 144:115

TITLE: Liquid-phase microextraction of basic drugs - selection of extraction mode based on computer calculated solubility data

AUTHOR(S): Pedersen-Bjergaard, Stig; Rasmussen, Knut Einar; Brekke, Anders; Ho, Tung Si; Halvorsen, Trine Gronhaug
CORPORATE SOURCE: School of Pharmacy, University of Oslo, Oslo, Norway
SOURCE: Journal of Separation Science (2005), 28(11), 1195-1203

CODEN: JSSCCJ; ISSN: 1615-9306

PUBLISHER: Wiley-VCH Verlag GmbH & Co. KGaA

DOCUMENT TYPE: Journal

LANGUAGE: English

AB The extractability of 58 different basic drugs by 3-phase liquid-phase microexn. (LPME) was studied. Extraction recoveries were correlated to

solubility data and log D data calculated with a com. computer program. The basic drugs were extracted from 1.5 mL water samples (pH 13) through approx. 15 μ L of dodecyl acetate immobilized within the pores of a porous polypropylene hollow fiber (organic phase), and into 15 μ L of 10 mM HCl (acceptor solution) present inside the lumen of the hollow fiber. Compds. with a calculated solubility below 1 mg/mL at pH 2 were poorly recovered and remained principally in the organic phase. For these drugs, 2-phase LPME may be used as an alternative technique, where the aqueous acceptor phase is replaced by an organic solvent. In the solubility range 1-5 mg/mL, most drugs were effectively extracted (recovery >30%), whereas drugs belonging to the solubility range 5-150 mg/mL were all extracted with recoveries above 30% by 3-phase LPME. The hydrophilic nature of most drugs with solubilities above 150 mg/mL prevented them from entering the organic phase, and only those with log D >1.8 were effectively recovered by 3-phase LPME. For drugs with log D < 1.8 (and solubility > 150 mg/mL), carrier-mediated LPME was found to be the preferred technique, where an ion-pair reagent (octanoic acid) was added to the sample. In the case of carrier-mediated LPME, the volume of sample was decreased to 100 μ L to facilitate rapid extns. Based on the present work, the extractability of new compds. may easily be predicted to speed up method development. Extns. were also accomplished from plasma samples, where interactions between proteins and the drugs may reduce the extraction recovery. However, dilution of the plasma samples with water and adjustment of pH into the alkaline region effectively suppressed drug-protein interactions for most of the drugs studied.

CC 1-1 (Pharmacology)

Section cross-reference(s): 64

IT 50-48-6P, Amitriptyline 50-52-2P, Thioridazine 50-53-3P,
Chlorpromazine, analysis 50-55-5P, Reserpine 52-53-9P, Verapamil
52-86-8P, Haloperidol 57-42-1P, Pethidine 58-38-8P, Prochlorperazine
58-39-9P, Perphenazine 58-73-1P, Diphenhydramine 60-87-7P,
Promethazine 60-99-1P, Levomepromazine 69-23-8P, Fluphenazine
72-69-5P, Nortriptyline 76-57-3P, Codeine 76-99-3P, Methadone
82-93-9P, Chlorcyclizine 86-54-4P, Hydralazine 91-84-9P, Mepyramine
113-59-7P, Chlorprothixene 137-58-6P, Lidocaine 300-62-9P, Amphetamine
303-49-1P, Clomipramine 525-66-6P, Propranolol 537-46-2P,
Methamphetamine 569-65-3P, Meclizine 739-71-9P, Trimipramine
1668-19-5P, Doxepin 2062-78-4P, Pimozide 2470-73-7P, Dixyrazine
3930-20-9P, Sotalol 5786-21-0P, Clozapine 6673-35-4P, Practolol
14838-15-4P, Phenylpropanolamine 15686-51-8P, Clemastine 24219-97-4P,
Mianserin 26839-75-8P, Timolol 29122-68-7P, Atenolol 34911-55-2P,
Amfebutamon 42399-41-7P, Diltiazem 50679-08-8P, Terfenadine
51481-61-9P, Cimetidine 53179-11-6P, Loperamide 53772-83-1P,
Zuclopenthixol 54739-18-3P, Fluvoxamine 54910-89-3P, Fluoxetine
59729-33-8P, Citalopram 61869-08-7P, Paroxetine 66357-35-5P,
Ranitidine 71320-77-9P, Moclobemide 71620-89-8P, Reboxetine
79617-96-2P, Sertraline 83366-66-9P, Nefazodone 93413-69-5P,
Venlafaxine 106266-06-2P, Risperidone 111974-69-7P, Quetiapine
132539-06-1P, Olanzapine

RL: ANT (Analyte); PUR (Purification or recovery); ANST

(Analytical study); PREP (Preparation)

(liquid-phase microextn. of basic drugs using selection of extraction mode
based on computer-calculated solubility data)

IT 59729-33-8P, Citalopram

RL: ANT (Analyte); PUR (Purification or recovery); ANST

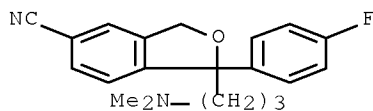
(Analytical study); PREP (Preparation)

(liquid-phase microextn. of basic drugs using selection of extraction mode
based on computer-calculated solubility data)

RN 59729-33-8 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-

fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



REFERENCE COUNT: 24 THERE ARE 24 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 15 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2005:529087 HCAPLUS Full-text

DOCUMENT NUMBER: 143:393263

TITLE: Chiral Separation of Citalopram Hydrobromide Enantiomers and ee of Escitalopram Oxalate

AUTHOR(S): Pan, Hongjuan; Zhu, Xueyan

CORPORATE SOURCE: Shanghai Institute of Pharmaceutical Industry, Shanghai, 200040, Peop. Rep. China

SOURCE: Zhongguo Yiyao Gongye Zazhi (2004), 35(8), 484-485
CODEN: ZYGZEA; ISSN: 1001-8255

PUBLISHER: Zhongguo Yiyao Gongye Zazhi Bianjibu

DOCUMENT TYPE: Journal

LANGUAGE: Chinese

AB An HPLC method for chiral separation of citalopram hydrobromide enantiomers and optical purity detection of escitalopram oxalate was established. A Chiralpak AD-H chiral column was used with the mobile phase of n-hexane-isopropylalc.-diethylamine (95:5:0.1). The column temperature was 25 degree C, and the detection wavelength was 240 nm. The average resolution between S-(+)-and R-(-)-citalopram was 2.47. The R-(-)-citalopram content was less than 1.0. The ee of escitalopram oxalate was more than 98.0%.

CC 64-3 (Pharmaceutical Analysis)

IT 59729-32-7P, Citalopram hydrobromide 219861-08-2P,

Escitalopram oxalate

RL: ANT (Analyte); PUR (Purification or recovery); THU

(Therapeutic use); ANST (Analytical study); BIOL (Biological study); PREP (Preparation); USES (Uses)

(chiral separation of citalopram hydrobromide enantiomers and ee of escitalopram oxalate)

IT 59729-32-7P, Citalopram hydrobromide 219861-08-2P,

Escitalopram oxalate

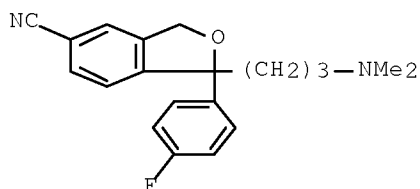
RL: ANT (Analyte); PUR (Purification or recovery); THU

(Therapeutic use); ANST (Analytical study); BIOL (Biological study); PREP (Preparation); USES (Uses)

(chiral separation of citalopram hydrobromide enantiomers and ee of escitalopram oxalate)

RN 59729-32-7 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



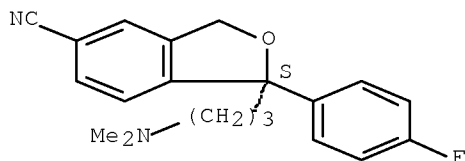
● HBr

RN 219861-08-2 HCAPLUS
 CN 5-Isobenzofurancarboxonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, ethanedioate (1:1), (1S)- (CA INDEX NAME)

CM 1

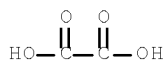
CRN 128196-01-0
 CMF C20 H21 F N2 O

Absolute stereochemistry. Rotation (+).



CM 2

CRN 144-62-7
 CMF C2 H2 O4



L38 ANSWER 16 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2005:526516 HCAPLUS [Full-text](#)
 DOCUMENT NUMBER: 143:339414
 TITLE: Effects of acute and long-term administration of escitalopram and citalopram on serotonin neurotransmission: an in vivo electrophysiological study in rat brain
 AUTHOR(S): El Mansari, Mostafa; Sanchez, Connie; Chouvet, Guy; Renaud, Bernard; Haddjeri, Nasser
 CORPORATE SOURCE: Laboratory of Neuropharmacology and Neurochemistry, Faculty of Pharmacy, University of Claude Bernard Lyon

I, Lyon, Fr.

SOURCE: Neuropsychopharmacology (2005), 30(7), 1269-1277
CODEN: NEROEW; ISSN: 0893-133X

PUBLISHER: Nature Publishing Group

DOCUMENT TYPE: Journal

LANGUAGE: English

AB The present study was undertaken to compare the acute and long-term effects of escitalopram and citalopram on rat brain 5-HT neurotransmission, using electrophysiol. techniques. In hippocampus, after 2 wk of treatment with escitalopram (10 mg/kg/day, s.c.) or citalopram (20 mg/kg/day, s.c.), the administration of the selective 5-HT_{1A} receptor antagonist WAY-100,635 (20-100 µg/kg, i.v.) dose-dependently induced a similar increase in the firing activity of dorsal hippocampus CA3 pyramidal neurons, thus revealing direct functional evidence of an enhanced tonic activation of postsynaptic 5-HT_{1A} receptors. In dorsal raphe nucleus, escitalopram was four times more potent than citalopram in suppressing the firing activity of presumed 5-HT neurons (ED₅₀ = 58 and 254 µg/kg, i.v., resp.). Interestingly, the suppressant effect of escitalopram (100 µg/kg, i.v.) was significantly prevented, but not reversed by R-citalopram (250 µg/kg, i.v.). Sustained administration of escitalopram and citalopram significantly decreased the spontaneous firing activity of presumed 5-HT neurons. This firing activity returned to control rate after 2 wk in rats treated with escitalopram, but only after 3 wk using citalopram, and was associated with a desensitization of somatodendritic 5-HT_{1A} autoreceptors. These results suggest that the time course of the gradual return of presumed 5-HT neuronal firing activity, which was reported to account for the delayed effect of SSRI on 5-HT transmission, is congruent with the earlier onset of action of escitalopram vs citalopram in validated animal models of depression and anxiety.

CC 1-11 (Pharmacology)

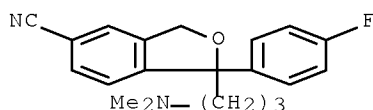
IT 5-HT reuptake inhibitors
Neurotransmission
(long term treatment of SSRI escitalopram, citalopram suppressed activity of 5-HT neurons followed by recovery and was associated with desensitization of somatodendritic 5-HT_{1A} autoreceptor in brain of rat)

IT 59729-33-8, Citalopram 128196-01-0, Escitalopram
RL: PAC (Pharmacological activity); THU (Therapeutic use); BIOL (Biological study); USES (Uses)
(long term treatment of SSRI escitalopram, citalopram suppressed activity of 5-HT neurons followed by recovery and was associated with desensitization of somatodendritic 5-HT_{1A} autoreceptor in brain of rat)

IT 59729-33-8, Citalopram 128196-01-0, Escitalopram
RL: PAC (Pharmacological activity); THU (Therapeutic use); BIOL (Biological study); USES (Uses)
(long term treatment of SSRI escitalopram, citalopram suppressed activity of 5-HT neurons followed by recovery and was associated with desensitization of somatodendritic 5-HT_{1A} autoreceptor in brain of rat)

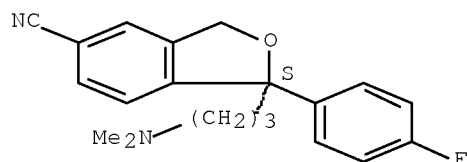
RN 59729-33-8 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



RN 128196-01-0 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, (1S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



REFERENCE COUNT: 59 THERE ARE 59 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 17 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2005:135410 HCAPLUS Full-text
 DOCUMENT NUMBER: 142:219139
 TITLE: Method for the preparation of citalopram via a magnesium-salt intermediate prepared by the Grignard reaction of 4-fluorophenylmagnesium bromide and 3-dimethylaminopropylmagnesium chloride with 5-cyanophthalide
 INVENTOR(S): Cotticelli, Giovanni; Di Lernia, Gianluca; Silvia, Milanesi
 PATENT ASSIGNEE(S): Adorkem Technology Spa, Italy
 SOURCE: Eur. Pat. Appl., 10 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|-----------------|----------|
| EP 1506963 | A1 | 20050216 | EP 2003-425693 | 20031028 |
| EP 1506963 | B1 | 20050413 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK | | | | |
| AT 293106 | T | 20050415 | AT 2003-425693 | 20031028 |
| ES 2240931 | T3 | 20051016 | ES 2003-3425693 | 20031028 |
| CA 2543155 | A1 | 20050602 | CA 2004-2543155 | 20041022 |
| WO 2005049595 | A1 | 20050602 | WO 2004-EP52626 | 20041022 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW | | | | |
| RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, | | | | |

SN, TD, TG
 EP 1682526 A1 20060726 EP 2004-791287 20041022
 R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
 IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, PL, SK, HR
 CN 1875013 A 20061206 CN 2004-80031662 20041022
 BR 2004015778 A 20061226 BR 2004-15778 20041022
 JP 2007511477 T 20070510 JP 2006-537287 20041022
 HK 1075041 A1 20060721 HK 2005-107094 20050816
 IN 2006DN02249 A 20070713 IN 2006-DN2249 20060424
 MX 2006PA04568 A 20060720 MX 2006-PA4568 20060425
 US 2007060759 A1 20070315 US 2006-577869 20060623
 PRIORITY APPLN. INFO.: EP 2003-425693 A 20031028
 WO 2004-EP52626 W 20041022

OTHER SOURCE(S): CASREACT 142:219139; MARPAT 142:219139

AB A method for the preparation of citalopram and its pharmaceutically acceptable salts is described; its obtained starting from 5-cyanophthalide by its Grignard reaction with a mixture of 4-fluorophenylmagnesium bromide and 3-dimethylaminopropylmagnesium chloride to give a chloro- or bromomagnesium-salt intermediate. The chloro- or bromomagnesium-salt intermediate obtained is then subjected to intramol. cyclocondensation without isolation using either an organic or inorg. acid (e.g., 85% ortho-phosphoric acid) to give citalopram.

IC ICM C07D307-87

ICS C07C255-50; C07F003-02

CC 27-7 (Heterocyclic Compounds (One Hetero Atom))

IT 59729-32-7P, Citalopram hydrobromide

RL: PUR (Purification or recovery); SPN (Synthetic preparation);

PREP (Preparation)

(method for preparation of citalopram via magnesium-salt intermediate prepared

by Grignard reaction of 4-fluorophenylmagnesium bromide and 3-dimethylaminopropylmagnesium chloride with 5-cyanophthalide)

IT 59729-32-7P, Citalopram hydrobromide

RL: PUR (Purification or recovery); SPN (Synthetic preparation);

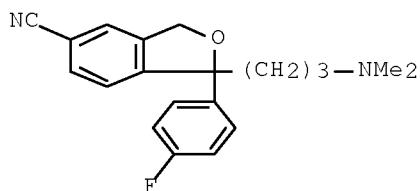
PREP (Preparation)

(method for preparation of citalopram via magnesium-salt intermediate prepared

by Grignard reaction of 4-fluorophenylmagnesium bromide and 3-dimethylaminopropylmagnesium chloride with 5-cyanophthalide)

RN 59729-32-7 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



● HBr

REFERENCE COUNT:

5

THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 18 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2005:120910 HCAPLUS Full-text

DOCUMENT NUMBER: 142:197860

TITLE: Process for purification of citalopram via washing with polybasic acid solutions

INVENTOR(S): Uttarwar, Sunil Govindrao; Gawli, Bhagwan Narayan

PATENT ASSIGNEE(S): Meditab Specialities Pvt. Ltd., India; Wain, Christopher Paul

SOURCE: PCT Int. Appl., 23 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|--|----------|----------------------|------------|
| WO 2005012278 | A2 | 20050210 | WO 2004-GB3209 | 20040723 |
| WO 2005012278 | A3 | 20050616 | | |
| W: | AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW | | | |
| RW: | BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG | | | |
| GB 2418916 | A | 20060412 | GB 2006-1023 | 20040723 |
| GB 2418916 | B | 20071107 | | |
| DE 112004001368 | T5 | 20060629 | DE 2004-112004001368 | 20040723 |
| IN 2006MN00092 | A | 20061006 | IN 2006-MN92 | 20060124 |
| US 2006189816 | A1 | 20060824 | US 2006-565736 | 20060419 |
| PRIORITY APPLN. INFO.: | | | GB 2003-17475 | A 20030725 |
| | | | WO 2004-GB3209 | W 20040723 |

OTHER SOURCE(S): CASREACT 142:197860

AB A process for purification of racemic or optically active citalopram (I) comprises (i) providing crude I containing ≥ 1 I derivs. dissolved in a H₂O-immiscible organic solvent, (ii) washing the crude mixture with ≥ 1 dilute aqueous solution of a polybasic acid, either in free form or as a partial alkali metal salt, so as to sep. I from impurities present in the crude mixture; and (iii) where required converting purified I free base to a pharmaceutically acceptable salt. Thus, 4-[4-(dimethylamino)-1-(4'-fluorophenyl)-1-hydroxybutyl]-3-hydroxymethylbenzonitrile was heated at 105° in aqueous H₃PO₄ followed by cooling, dilution with H₂O, pH adjustment to 8-10 with aqueous NH₃, and extraction with EtOAc. The EtOAc layer was washed with aqueous disodium edetate followed by drying over Na₂SO₄, treatment with decolorizing C, and filtration to give >99.85% pure citalopram hydrobromide.

IC ICM C07D307-00

CC 27-7 (Heterocyclic Compounds (One Hetero Atom))

Section cross-reference(s): 1

IT 5-HT reuptake inhibitors

(process for purification of citalopram)

IT 59729-33-8P, Citalopram

RL: PAC (Pharmacological activity); PUR (Purification or recovery); SPN (Synthetic preparation); THU

(Therapeutic use); BIOL (Biological study); PREP
(Preparation); USES (Uses)

(process for purification of citalopram)

IT 59729-32-7P, Citalopram hydrobromide

RL: PAC (Pharmacological activity); PUR (Purification or
recovery); SPN (Synthetic preparation); THU
(Therapeutic use); BIOL (Biological study); PREP
(Preparation); USES (Uses)

(process for purification of citalopram via washing with polybasic
acid solns.)

IT 60-00-4, Edetic acid, reactions 77-92-9, Citric acid, reactions
87-69-4, Tartaric acid, reactions 110-17-8, Fumaric acid, reactions
124-63-0, Methanesulfonyl chloride 139-33-3 144-62-7, Oxalic acid,
reactions 64169-39-7 103146-25-4 488787-59-3

RL: RCT (Reactant); RACT (Reactant or reagent)

(process for purification of citalopram via washing with polybasic acid
solns.)

IT 128196-01-0P, Escitalopram

RL: SPN (Synthetic preparation); PREP (Preparation)

(process for purification of citalopram via washing with polybasic
acid solns.)

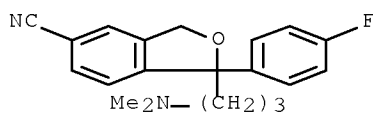
IT 59729-33-8P, Citalopram

RL: PAC (Pharmacological activity); PUR (Purification or
recovery); SPN (Synthetic preparation); THU
(Therapeutic use); BIOL (Biological study); PREP
(Preparation); USES (Uses)

(process for purification of citalopram)

RN 59729-33-8 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-
fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



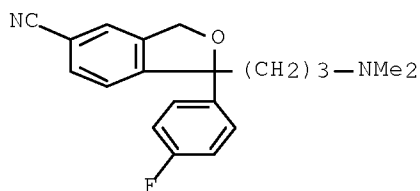
IT 59729-32-7P, Citalopram hydrobromide

RL: PAC (Pharmacological activity); PUR (Purification or
recovery); SPN (Synthetic preparation); THU
(Therapeutic use); BIOL (Biological study); PREP
(Preparation); USES (Uses)

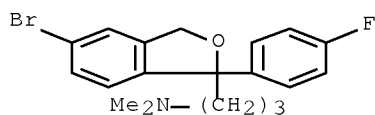
(process for purification of citalopram via washing with polybasic
acid solns.)

RN 59729-32-7 HCAPLUS

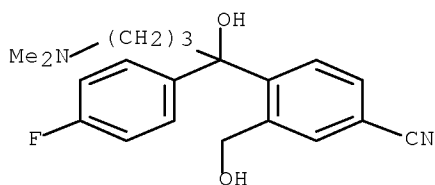
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-
fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



IT 64169-39-7 103146-25-4 488787-59-3
 RL: RCT (Reactant); RACT (Reactant or reagent)
 (process for purification of citalopram via washing with polybasic acid
 solns.)
 RN 64169-39-7 HCAPLUS
 CN 1-Isobenzofuranpropanamine, 5-bromo-1-(4-fluorophenyl)-1,3-dihydro-N,N-
 dimethyl- (CA INDEX NAME)

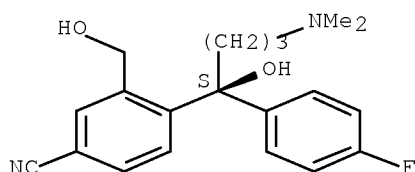


RN 103146-25-4 HCAPLUS
 CN Benzonitrile, 4-[4-(dimethylamino)-1-(4-fluorophenyl)-1-hydroxybutyl]-3-
 (hydroxymethyl)- (CA INDEX NAME)



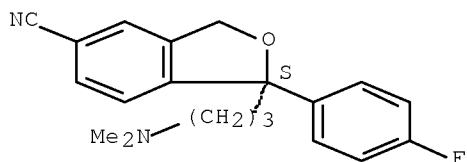
RN 488787-59-3 HCAPLUS
 CN Benzonitrile, 4-[(1S)-4-(dimethylamino)-1-(4-fluorophenyl)-1-hydroxybutyl]-
 3-(hydroxymethyl)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



IT 128196-01-0P, Escitalopram
 RL: SPN (Synthetic preparation); PREP (Preparation)
 (process for purification of citalopram via washing with polybasic
 acid solns.)
 RN 128196-01-0 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-
 fluorophenyl)-1,3-dihydro-, (1S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



L38 ANSWER 19 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2005:119195 HCAPLUS [Full-text](#)

DOCUMENT NUMBER: 142:312437

TITLE: Purification and fluorescent labeling of the human serotonin transporter

AUTHOR(S): Rasmussen, Soren G. F.; Gether, Ulrik

CORPORATE SOURCE: Molecular Neuropharmacology Group, Department of Pharmacology, Panum Institute, University of Copenhagen, Copenhagen, DK-2200, Den.

SOURCE: Biochemistry (2005), 44(9), 3494-3505

CODEN: BICHAW; ISSN: 0006-2960

PUBLISHER: American Chemical Society

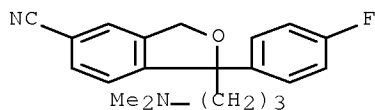
DOCUMENT TYPE: Journal

LANGUAGE: English

AB To establish a purification procedure for the human serotonin transporter (hSERT) we expressed in Sf9 insect cells an epitope-tagged version of the transporter containing a FLAG epitope at the N-terminus and a polyhistidine tail at the C-terminus (FLAG-hSERT-12H). For purification, the transporter was solubilized in digitonin followed by nickel affinity and subsequent Con A chromatog. Using this procedure we were able to obtain an overall purification of 700-fold and a yield of .apprx.0.1 mg/L of cell culture. The purified transporter displayed pharmacol. properties similar to those of hSERT expressed in native tissues and in transfected cell lines. Fluorescent labeling of the purified transporter with the thiol-reactive fluorophore nitrobenzoxadiazol-iodoacetamide (IANBD) and Texas Red bromoacetamide preserved the pharmacol. profile of FLAG-hSERT-12H. Collisional quenching expts. revealed that the aqueous quencher iodide was able to cause marked quenching of the fluorescence of the IANBD labeled transporter with a KSV of $3.4 \pm 0.10 \text{ M}^{-1}$. In a mutant transporter with five cysteines mutated (5CysKO) we observed a significant reduction in this quenching ($\text{KSV} = 2.1 \pm 0.16 \text{ M}^{-1}$, $p < 0.01$). This reduction was most likely due to labeling of 109Cys since mutation of this cysteine alone resulted in a reduction in collisional quenching that was similar to that observed with 5CysKO ($\text{KSV} = 2.2 \pm 0.15 \text{ M}^{-1}$). These data suggest that labeling of 109Cys contributes substantially to the overall fluorescence of IANBD labeled FLAG-hSERT-12H. On the basis of these

data we infer that 109Cys is embedded in a mixed hydrophobic/hydrophilic environment at the external ends of transmembrane segments 1 and 2. Further use of fluorescent techniques on purified hSERT should prove useful in future studies aimed at understanding the mol. structure and function of Na⁺/Cl⁻-dependent neurotransmitter transporters.

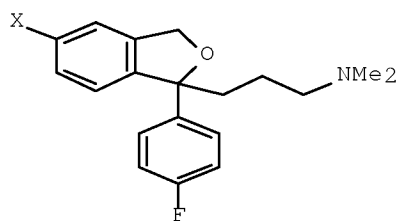
CC 9-5 (Biochemical Methods)
 Section cross-reference(s): 2
 IT 50-36-2, Cocaine 50-49-7, Imipramine 59729-33-8, Citalopram
 135416-43-2, RTI-55
 RL: BSU (Biological study, unclassified); BIOL (Biological study)
 (purification and fluorescent labeling of human serotonin
 transporter)
 IT 59729-33-8, Citalopram
 RL: BSU (Biological study, unclassified); BIOL (Biological study)
 (purification and fluorescent labeling of human serotonin
 transporter)
 RN 59729-33-8 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-
 fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



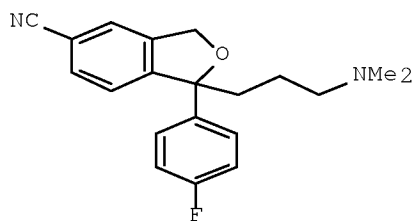
REFERENCE COUNT: 65 THERE ARE 65 CITED REFERENCES AVAILABLE FOR THIS
 RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 20 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2004:1079731 HCAPLUS Full-text
 DOCUMENT NUMBER: 142:56160
 TITLE: process for purification of citalopram by
 hydrogenolysis halogenated isobenzofuran impurities
 INVENTOR(S): Borase, Ashok Punju; Patel, Nileshkumar Sureshbai;
 Kilaru, Srinivasu; Thennati, Rajamannar
 PATENT ASSIGNEE(S): Sun Pharmaceuticals Industries Ltd., India
 SOURCE: Eur. Pat. Appl., 17 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|--|------------------|----------|-----------------|------------|
| EP 1486492 | A2 | 20041215 | EP 2004-291424 | 20040608 |
| EP 1486492 | A3 | 20050223 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, PL, SK, HR | | | | |
| IN 2003MU00602 | A | 20050211 | IN 2003-MU602 | 20030610 |
| US 2005004380 | A1 | 20050106 | US 2004-865139 | 20040608 |
| US 7019153 | B2 | 20060328 | | |
| PRIORITY APPLN. INFO.: | | | IN 2003-MU602 | A 20030610 |
| OTHER SOURCE(S): | MARPAT 142:56160 | | | |
| GI | | | | |



I



II

AB The present invention provides a process for decreasing the content of halogenated isobenzofuran impurities I (X = halo) in citalopram (II) by hydrogenolysis to I (X = H). Thus, 5 g crude citalopram base containing 4.84% of bromo impurity I (X = Br) is dissolved in 50 mL EtOAc, 0.1 g Pd/C and 0.1 g sodium hypophosphite added and the mixture refluxed for 2 h. Anal. showed that the bromo impurity I (X = Br) is absent.

IC ICM C07D307-87

CC 27-7 (Heterocyclic Compounds (One Hetero Atom))

Section cross-reference(s): 63

IT 59729-32-7P, Citalopram hydrobromide 59729-33-8P, Citalopram 207559-01-1P, Citalopram oxalate

RL: PUR (Purification or recovery); PREP (Preparation)

(process for purification of citalopram by hydrogenolysis halogenated impurities)

IT 64169-39-7

RL: RCT (Reactant); REM (Removal or disposal); PROC (Process);

RACT (Reactant or reagent)

(process for purification of citalopram by hydrogenolysis halogenated impurities)

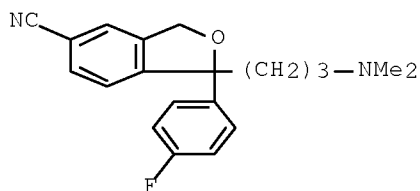
IT 59729-32-7P, Citalopram hydrobromide 59729-33-8P, Citalopram 207559-01-1P, Citalopram oxalate

RL: PUR (Purification or recovery); PREP (Preparation)

(process for purification of citalopram by hydrogenolysis halogenated impurities)

RN 59729-32-7 HCAPLUS

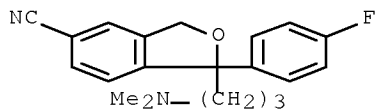
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



● HBr

RN 59729-33-8 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



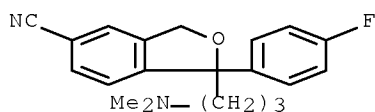
RN 207559-01-1 HCAPLUS

CN 5-Isobenzofurancarboxonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, ethanedioate (1:1) (CA INDEX NAME)

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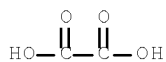
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CM 2

CRN 144-62-7

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IT 64169-39-7

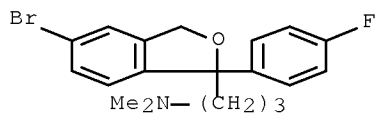
RL: RCT (Reactant); REM (Removal or disposal); PROC (Process);

PACT (Reactant or reagent)

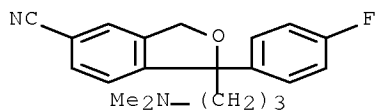
(process for purification of citalopram by hydrogenolysis halogenated impurities)

RN 64169-39-7 HCAPLUS

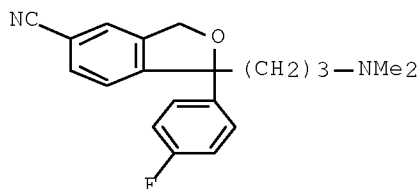
CN 1-Isobenzofuranpropanamine, 5-bromo-1-(4-fluorophenyl)-1,3-dihydro-N,N-dimethyl- (CA INDEX NAME)



- IT 59729-32-7P, Citalopram Hydrobromide
 RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)
 (preparation of pure citalopram by N-methylation of crude citalopram containing desmethyl citalopram with formaldehyde and formic acid)
- IT 50-00-0, Formaldehyde, reactions 544-92-3, Cuprous cyanide 6153-56-6, Oxalic acid dihydrate 10035-10-6, Hydrobromic acid, reactions 64169-39-7, 5-Bromo-1-(3-dimethylaminopropyl)-1-(4-fluorophenyl)-1,3-dihydroisobenzofuran 207559-01-1, Citalopram oxalate
 RL: RCT (Reactant); RACT (Reactant or reagent)
 (reactant; preparation of pure citalopram by N-methylation of crude citalopram containing desmethyl citalopram with formaldehyde and formic acid)
- IT 59729-33-8P, Citalopram
 RL: IMF (Industrial manufacture); PUR (Purification or recovery); SPN (Synthetic preparation); PREP (Preparation)
 (preparation of pure citalopram by N-methylation of crude citalopram containing desmethyl citalopram with formaldehyde and formic acid)
- RN 59729-33-8 HCAPLUS
- CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



- IT 59729-32-7P, Citalopram Hydrobromide
 RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)
 (preparation of pure citalopram by N-methylation of crude citalopram containing desmethyl citalopram with formaldehyde and formic acid)
- RN 59729-32-7 HCAPLUS
- CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



● HBr

- IT 64169-39-7, 5-Bromo-1-(3-dimethylaminopropyl)-1-(4-fluorophenyl)-

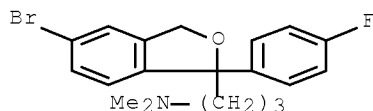
1,3-dihydroisobenzofuran

RL: RCT (Reactant); RACT (Reactant or reagent)

(reactant; preparation of pure citalopram by N-methylation of crude citalopram containing desmethyl citalopram with formaldehyde and formic acid)

RN 64169-39-7 HCAPLUS

CN 1-Isobenzofuranpropanamine, 5-bromo-1-(4-fluorophenyl)-1,3-dihydro-N,N-dimethyl- (CA INDEX NAME)



REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 22 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2003:777773 HCAPLUS Full-text

DOCUMENT NUMBER: 139:276808

TITLE: Transalification process for the preparation of purified citalopram hydrochloride or hydrobromide

INVENTOR(S): Hamied, Yusuf Khwaja; Kankan, Rajendra N.; Rao, Dharmaraj R.

PATENT ASSIGNEE(S): Cipla Ltd., India; Wain, Christopher Paul

SOURCE: PCT Int. Appl., 10 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|-----------------|------------|
| WO 2003080589 | A1 | 20031002 | WO 2003-GB1032 | 20030311 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW | | | | |
| RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG | | | | |
| AU 2003212524 | A1 | 20031008 | AU 2003-212524 | 20030311 |
| EP 1485367 | A1 | 20041215 | EP 2003-708344 | 20030311 |
| EP 1485367 | B1 | 20070801 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK | | | | |
| BR 2003008603 | A | 20050209 | BR 2003-8603 | 20030311 |
| IN 2004MN00550 | A | 20060505 | IN 2004-MN550 | 20041001 |
| PRIORITY APPLN. INFO.: | | | GB 2002-6708 | A 20020321 |
| | | | WO 2003-GB1032 | W 20030311 |
| AB Purified citalopram hydrochloride or hydrobromide are made by purifying another different citalopram salt (e.g., citalopram besylate by | | | | |

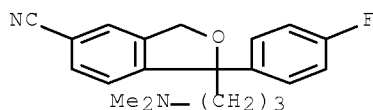
crystallization) and then converting the purified salt to the hydrochloride or hydrobromide.

IC ICM C07D307-87
ICS A61K031-343
CC 27-7 (Heterocyclic Compounds (One Hetero Atom))
Section cross-reference(s): 45, 48, 63
IT 606932-12-1P
RL: PUR (Purification or recovery); RCT (Reactant); SPN
(Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
(transalification process for the preparation of purified
citalopram hydrochloride or hydrobromide)
IT 98-11-3, Benzenesulfonic acid, reactions 59729-33-8, Citalopram
RL: RCT (Reactant); RACT (Reactant or reagent)
(transalification process for the preparation of purified
citalopram hydrochloride or hydrobromide)
IT 59729-32-7P, Citalopram hydrobromide 85118-27-0P,
Citalopram hydrochloride
RL: SPN (Synthetic preparation); PREP (Preparation)
(transalification process for the preparation of purified
citalopram hydrochloride or hydrobromide)
IT 606932-12-1P
RL: PUR (Purification or recovery); RCT (Reactant); SPN
(Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
(transalification process for the preparation of purified
citalopram hydrochloride or hydrobromide)
RN 606932-12-1 HCAPLUS
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-
fluorophenyl)-1,3-dihydro-, monobenzenesulfonate (9CI) (CA INDEX NAME)

CM 1

CRN 59729-33-8

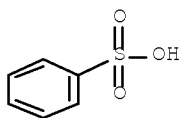
CMF C20 H21 F N2 O



CM 2

CRN 98-11-3

CMF C6 H6 O3 S

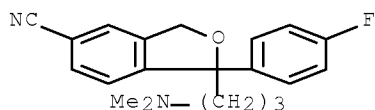


IT 59729-33-8, Citalopram

RL: RCT (Reactant); RACT (Reactant or reagent)
 (transalification process for the preparation of purified
 citalopram hydrochloride or hydrobromide)

RN 59729-33-8 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)

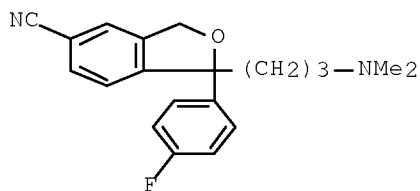


IT 59729-32-7P, Citalopram hydrobromide 85118-27-0P,
 Citalopram hydrochloride

RL: SPN (Synthetic preparation); PREP (Preparation)
 (transalification process for the preparation of purified
 citalopram hydrochloride or hydrobromide)

RN 59729-32-7 HCAPLUS

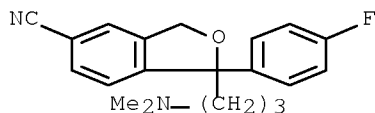
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



● HBr

RN 85118-27-0 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrochloride (1:1) (CA INDEX NAME)



● HCl

REFERENCE COUNT:

4

THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS
 RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

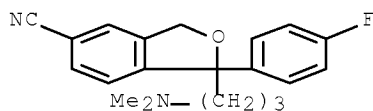
ACCESSION NUMBER: 2003:696884 HCAPLUS Full-text
 DOCUMENT NUMBER: 139:230614
 TITLE: Adsorption-washing-desorption process for the
 purification of citalopram
 INVENTOR(S): Hamied, Yusuf Khwaja; Kankan, Rajendra N.; Rao,
 Dharmaraj R.
 PATENT ASSIGNEE(S): Cipla Ltd., India; Wain, Christopher Paul
 SOURCE: PCT Int. Appl., 11 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|--|----------|-----------------|----------|
| WO 2003072564 | A1 | 20030904 | WO 2003-GB836 | 20030227 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG | | | | |
| GB 2386119 | A | 20030910 | GB 2002-4682 | 20020227 |
| AU 2003208456 | A1 | 20030909 | AU 2003-208456 | 20030227 |
| EP 1478638 | A1 | 20041124 | EP 2003-706744 | 20030227 |
| EP 1478638 | B1 | 20060809 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK | | | | |
| BR 2003008062 | A | 20041228 | BR 2003-8062 | 20030227 |
| PRIORITY APPLN. INFO.: GB 2002-4682 A 20020227 WO 2003-GB836 W 20030227 | | | | |
| AB | Crude citalopram base is purified by adsorption on a solid support (e.g., Celite), washing the support-adsorbed citalopram to selectively remove impurities with an aliphatic-aromatic hydrocarbon solvent mixture (e.g., hexane and toluene), and desorbing the purified base from the support by contact with a polar solvent (e.g., Et acetate). The purified citalopram is then salified with an acid (e.g., aqueous hydrogen bromide) to produce a pharmaceutically acceptable citalopram salt (e.g., citalopram hydrobromide). | | | |
| IC | ICM C07D307-87 ICS A61K031-343; A61P025-24 | | | |
| CC | 27-7 (Heterocyclic Compounds (One Hetero Atom)) Section cross-reference(s): 45, 63 | | | |
| IT | 59729-33-8P, Citalopram RL: PEP (Physical, engineering or chemical process); PUR (Purification or recovery); PYP (Physical process); RCT (Reactant); PREP (Preparation); PROC (Process); RACT (Reactant or reagent) (adsorption-washing-desorption process for the purification of citalopram) | | | |
| IT | 59729-32-7P, Citalopram hydrobromide RL: PEP (Physical, engineering or chemical process); PUR (Purification or recovery); PYP (Physical process); SPN (Synthetic preparation); PREP (Preparation); PROC (Process) (salification of citalopram base with acids in the preparation of pharmaceutically acceptable citalopram salts) | | | |
| IT | 59729-33-8P, Citalopram | | | |

RL: PEP (Physical, engineering or chemical process); PUR
(Purification or recovery); PYP (Physical process); RCT (Reactant);
PREP (Preparation); PROC (Process); RACT (Reactant or reagent)
(adsorption-washing-desorption process for the purification of
citalopram)

RN 59729-33-8 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-
fluorophenyl)-1,3-dihydro- (CA INDEX NAME)

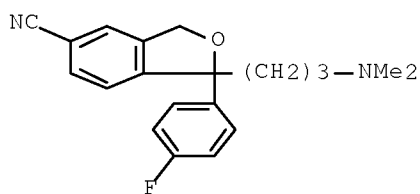


IT 59729-32-7P, Citalopram hydrobromide

RL: PEP (Physical, engineering or chemical process); PUR
(Purification or recovery); PYP (Physical process); SPN (Synthetic
preparation); PREP (Preparation); PROC (Process)
(salification of citalopram base with acids in the preparation of
pharmaceutically acceptable citalopram salts)

RN 59729-32-7 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-
fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



● HBr

REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 24 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2003:696883 HCAPLUS Full-text

DOCUMENT NUMBER: 139:214318

TITLE: Chromatographic process for the purification of
amorphous citalopram and the preparation of citalopram
salts

INVENTOR(S): Hamied, Yusuf Khwaja; Kankan, Rajendra N.; Rao,
Dharmaraj R.

PATENT ASSIGNEE(S): Cipla Ltd., India; Wain, Christopher Paul

SOURCE: PCT Int. Appl., 11 pp.

CODEN: PIXXD2

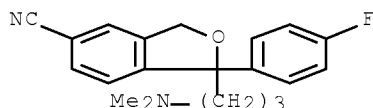
DOCUMENT TYPE: Patent

LANGUAGE: English

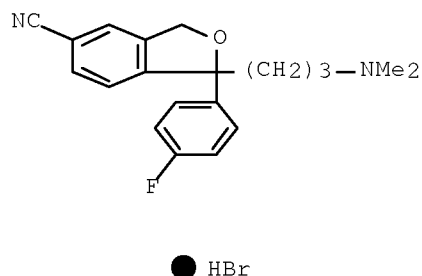
FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|--|----------|-----------------|------------|
| WO 2003072562 | A1 | 20030904 | WO 2003-GB810 | 20030226 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG | | | | |
| GB 2386118 | A | 20030910 | GB 2002-4680 | 20020227 |
| AU 2003207348 | A1 | 20030909 | AU 2003-207348 | 20030226 |
| EP 1478636 | A1 | 20041124 | EP 2003-704820 | 20030226 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK | | | | |
| BR 2003008060 | A | 20041228 | BR 2003-8060 | 20030226 |
| IN 2004MN00542 | A | 20050520 | IN 2004-MN542 | 20040930 |
| PRIORITY APPLN. INFO.: | | | GB 2002-4680 | A 20020227 |
| | | | WO 2003-GB810 | W 20030226 |
| AB | Citalopram base is purified and isolated by chromatog. techniques and then subjected to spray drying and salification with aqueous HBr for the preparation of citalopram hydrobromide. | | | |
| IC | ICM C07D307-87 ICS A61K031-343; A61P025-24 | | | |
| CC | 27-7 (Heterocyclic Compounds (One Hetero Atom)) Section cross-reference(s): 45, 48 | | | |
| IT | 59729-33-8P, Citalopram RL: PEP (Physical, engineering or chemical process); PRP (Properties); PUR (Purification or recovery); PYP (Physical process); RCT (Reactant); PREP (Preparation); PROC (Process); RACT (Reactant or reagent) (chromatog. process for the purification of amorphous citalopram and the preparation of citalopram salts) | | | |
| IT | 59729-32-7P, Citalopram hydrobromide RL: PEP (Physical, engineering or chemical process); PYP (Physical process); SPN (Synthetic preparation); PREP (Preparation); PROC (Process) (chromatog. process for the purification of amorphous citalopram and the preparation of citalopram salts) | | | |
| IT | 59729-33-8P, Citalopram RL: PEP (Physical, engineering or chemical process); PRP (Properties); PUR (Purification or recovery); PYP (Physical process); RCT (Reactant); PREP (Preparation); PROC (Process); RACT (Reactant or reagent) (chromatog. process for the purification of amorphous citalopram and the preparation of citalopram salts) | | | |
| RN | 59729-33-8 HCAPLUS | | | |
| CN | 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME) | | | |



IT 59729-32-7P, Citalopram hydrobromide
 RL: PEP (Physical, engineering or chemical process); PYP (Physical process); SPN (Synthetic preparation); PREP (Preparation); PROC (Process) (chromatog. process for the purification of amorphous citalopram and the preparation of citalopram salts)
 RN 59729-32-7 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 25 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2003:590880 HCAPLUS [Full-text](#)
 DOCUMENT NUMBER: 139:133459
 TITLE: Cyanation process for the preparation of citalopram and its extractive purification
 INVENTOR(S): Coppi, Laura; Gasanz Guillen, Yolanda; Campon Pardo, Julio
 PATENT ASSIGNEE(S): Esteve Quimica, S.A., Spain
 SOURCE: U.S. Pat. Appl. Publ., 5 pp.
 CODEN: USXXCO
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---------------|------|----------|-----------------|----------|
| US 2003144534 | A1 | 20030731 | US 2003-351289 | 20030124 |
| US 6635773 | B2 | 20031021 | | |
| ES 2194597 | A1 | 20031116 | ES 2002-167 | 20020125 |
| ES 2194597 | B2 | 20040801 | | |
| CA 2474323 | A1 | 20030731 | CA 2003-2474323 | 20030124 |
| WO 2003062218 | A1 | 20030731 | WO 2003-ES37 | 20030124 |

W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW

RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, SE, SI, SK, TR, BF,

BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG

| | | | | |
|--|----|----------|----------------|------------|
| EP 1479673 | A1 | 20041124 | EP 2003-706634 | 20030124 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, | | | | |
| IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK | | | | |
| JP 2005522419 | T | 20050728 | JP 2003-562097 | 20030124 |
| CN 1688565 | A | 20051026 | CN 2003-802625 | 20030124 |
| ZA 2004005441 | A | 20050708 | ZA 2004-5441 | 20040708 |
| IN 2004KN00960 | A | 20060505 | IN 2004-KN960 | 20040708 |
| MX 2004PA07156 | A | 20041029 | MX 2004-PA7156 | 20040723 |
| NO 2004003568 | A | 20040825 | NO 2004-3568 | 20040825 |
| PRIORITY APPLN. INFO.: | | | ES 2002-167 | A 20020125 |
| | | | WO 2003-ES37 | W 20030124 |

AB Crude citalopram was prepared the cyanation of 1-[3-(dimethylamine)propyl]-1-(4-fluorophenyl)-1,3-dihydro-5-bromoisobenzofuran with copper cyanide and purified citalopram or one of its salts (e.g., citalopram hydrobromide) was obtained by the extractive purification of citalopram by selective extns. of citalopram or it salts of its impurities with organic solvents (e.g., toluene and heptane) and water under specific conditions of pH and temperature

IC ICM C07D307-87

INCL 549467000

CC 27-7 (Heterocyclic Compounds (One Hetero Atom))
Section cross-reference(s): 45, 48

IT 59729-33-8P, Citalopram
RL: PUR (Purification or recovery); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
(cyanation process for the preparation of citalopram and its extractive purification)

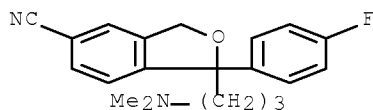
IT 544-92-3, Copper cyanide 64169-39-7
RL: RCT (Reactant); RACT (Reactant or reagent)
(cyanation process for the preparation of citalopram and its extractive purification)

IT 59729-32-7P, Citalopram hydrobromide
RL: SPN (Synthetic preparation); PREP (Preparation)
(cyanation process for the preparation of citalopram and its extractive purification)

IT 59729-33-8P, Citalopram
RL: PUR (Purification or recovery); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
(cyanation process for the preparation of citalopram and its extractive purification)

RN 59729-33-8 HCAPLUS

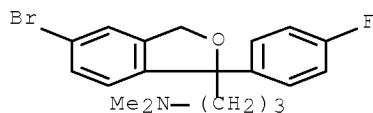
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



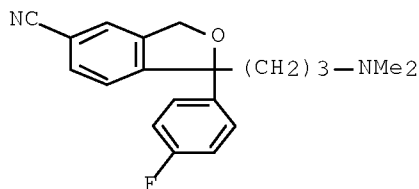
IT 64169-39-7
RL: RCT (Reactant); RACT (Reactant or reagent)
(cyanation process for the preparation of citalopram and its extractive purification)

RN 64169-39-7 HCAPLUS

CN 1-Isobenzofuranpropanamine, 5-bromo-1-(4-fluorophenyl)-1,3-dihydro-N,N-dimethyl- (CA INDEX NAME)



IT 59729-32-7P, Citalopram hydrobromide
 RL: SPN (Synthetic preparation); PREP (Preparation)
 (cyanation process for the preparation of citalopram and its extractive purification)
 RN 59729-32-7 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



● HBr

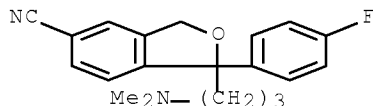
L38 ANSWER 26 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2003:559857 HCAPLUS Full-text
 DOCUMENT NUMBER: 139:101019
 TITLE: Preparation of high-purity citalopram and its acid salts from 1-(4-fluorophenyl)-1,3-dihydroisobenzofuran-5-carbonitrile and 3-(dimethylamino)propyl chloride
 INVENTOR(S): Arai, Nobuhiro; Ikemoto, Tetsuya; Iki, Masami
 PATENT ASSIGNEE(S): Sumika Fine Chemicals Co., Ltd., Japan
 SOURCE: Jpn. Kokai Tokkyo Koho, 8 pp.
 CODEN: JKXXAF
 DOCUMENT TYPE: Patent
 LANGUAGE: Japanese
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|------|----------|-----------------|----------|
| JP 2003206284 | A | 20030722 | JP 2001-401695 | 20011228 |
| PRIORITY APPLN. INFO.: | | | JP 2001-401695 | 20011228 |

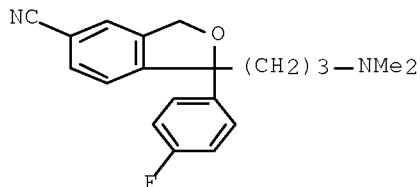
AB Citalopram (I), useful as an antidepressant (no data), or its salts are prepared by treatment of the carbonitrile (II) with the chloride (III) in the presence of condensing agents and treatment of the reaction mixture with NaHSO₃ in the presence of water to increase water solubility of byproducts and remove them. Alternatively, the reaction mixture is heated at ≥65° (after

salt formation). Thus, II was condensed with III in the presence of NaH and aqueous NaHSO₃ solution added to give 97% I with purity 92.88%.

- IC ICM C07D307-87
ICS A61K031-343; A61P025-24
CC 27-7 (Heterocyclic Compounds (One Hetero Atom))
Section cross-reference(s): 1
IT 59729-33-8P, Citalopram
RL: IMF (Industrial manufacture); PUR (Purification or recovery)
; RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
(Reactant or reagent)
(purification of high-purity citalopram as antidepressant)
IT 59729-32-7P, Citalopram hydrobromide
RL: IMF (Industrial manufacture); PUR (Purification or recovery)
; SPN (Synthetic preparation); PREP (Preparation)
(purification of high-purity citalopram as antidepressant)
IT 59729-33-8P, Citalopram
RL: IMF (Industrial manufacture); PUR (Purification or recovery)
; RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
(Reactant or reagent)
(purification of high-purity citalopram as antidepressant)
RN 59729-33-8 HCAPLUS
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



- IT 59729-32-7P, Citalopram hydrobromide
RL: IMF (Industrial manufacture); PUR (Purification or recovery)
; SPN (Synthetic preparation); PREP (Preparation)
(purification of high-purity citalopram as antidepressant)
RN 59729-32-7 HCAPLUS
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)

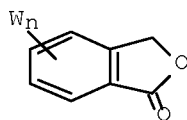
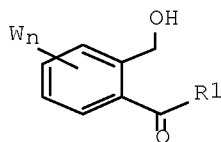
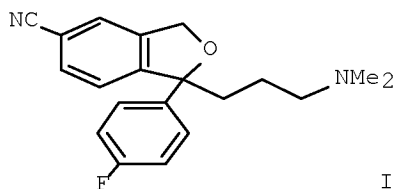


● HBr

TITLE: Improved process for the manufacture of citalopram hydrobromide from 5-bromophthalide
 PATENT ASSIGNEE(S): Sekhsaria Chemicals Ltd., India
 SOURCE: Eur. Pat. Appl., 15 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|-----------------|------------|
| EP 1288211 | A1 | 20030305 | EP 2002-255750 | 20020819 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, SK | | | | |
| PRIORITY APPLN. INFO.: | | | US 2001-315391P | P 20010828 |
| OTHER SOURCE(S): CASREACT 138:221462; MARPAT 138:221462 | | | | |

GI



AB A process for the preparation of 1-(4'-fluorophenyl)-1-(3-dimethylamino-propyl)- 5-phthalanecarbonitrile (I), or a pharmaceutically acceptable salt thereof, comprising performing two successive Grignard reactions on 5-bromophthalide, wherein the 5-bromophthalide is reacted with the first Grignard reagent in the presence of a Lewis acid, so reducing byproduct formation and improving yields. Also claimed is a process for the preparation of aryl ketone II [R1 = (un)substituted alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkynyl, aryl, aralkyl, optionally containing one heteroatom; W = haloge, CN, OH, alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkynyl, aryl, aralkyl; n = 0 - 4] which comprises the step of reacting a phthalide III with a Grignard reagent, R1MgY (Y = halogen) and is characetrized in that the phthalide is reacted with a Lewis acid to form an adduct prior to reaction with the Grignard reagent. Thus,.

IC ICM C07D307-87

CC 27-7 (Heterocyclic Compounds (One Hetero Atom))

IT 59729-32-7P, Citalopram hydrobromide 207559-01-1P,
 Citalopram oxalate 500733-84-6P, Citalopram acetate

RL: IMF (Industrial manufacture); PUR (Purification or recovery); SPN (Synthetic preparation); PREP (Preparation)

(improved process for the manufacture of citalopram hydrobromide from 5-bromophthalide)

IT 59729-33-8P, Citalopram

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(improved process for the manufacture of citalopram hydrobromide from 5-bromophthalide)

IT 64169-39-7P, 1-(4-Fluorophenyl)-1-(3-dimethylamino-propyl)-5-bromophthalane

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(preparation and cyanation of; improved process for the manufacture of citalopram hydrobromide from 5-bromophthalide)

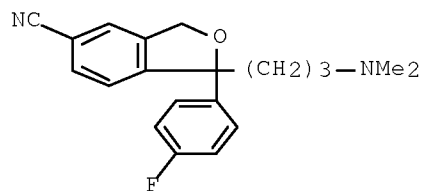
IT 59729-32-7P, Citalopram hydrobromide 207559-01-1P, Citalopram oxalate 500733-84-6P, Citalopram acetate

RL: IMF (Industrial manufacture); PUR (Purification or recovery); SPN (Synthetic preparation); PREP (Preparation)

(improved process for the manufacture of citalopram hydrobromide from 5-bromophthalide)

RN 59729-32-7 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



● HBr

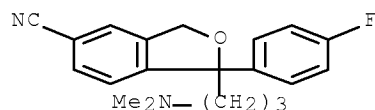
RN 207559-01-1 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, ethanedioate (1:1) (CA INDEX NAME)

CM 1

CRN 59729-33-8

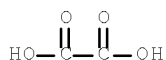
CMF C20 H21 F N2 O



CM 2

CRN 144-62-7

CMF C2 H2 O4



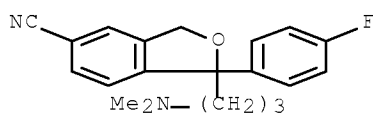
RN 500733-84-6 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, monoacetate (9CI) (CA INDEX NAME)

CM 1

CRN 59729-33-8

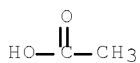
CMF C20 H21 F N2 O



CM 2

CRN 64-19-7

CMF C2 H4 O2



IT 59729-33-8P, Citalopram

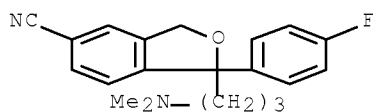
RL: IMF (Industrial manufacture); RCT (Reactant); SPN

{Synthetic preparation}; PREP (Preparation); RACT (Reactant or reagent)

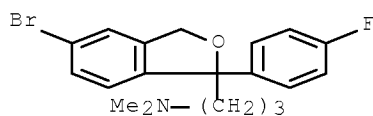
(improved process for the manufacture of citalopram hydrobromide from 5-bromophthalide)

RN 59729-33-8 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



IT 64169-39-7P, 1-(4-Fluorophenyl)-1-(3-dimethylamino-propyl)-5-bromophthalane
 RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (preparation and cyanation of; improved process for the manufacture of citalopram hydrobromide from 5-bromophthalide)
 RN 64169-39-7 HCAPLUS
 CN 1-Isobenzofuranpropanamine, 5-bromo-1-(4-fluorophenyl)-1,3-dihydro-N,N-dimethyl- (CA INDEX NAME)



REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 28 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2003:58074 HCAPLUS Full-text

DOCUMENT NUMBER: 138:122548

TITLE: Method for the preparation of escitalopram via chromatographic resolution of citalopram or its intermediates using carbohydrate-based chiral stationary phases

INVENTOR(S): Bech Sommer, Michael; Nielsen, Ole; Petersen, Hans; Ahmadian, Haleh; Pedersen, Henrik; Brosen, Peter; Geiser, Fiona; Lee, James; Cox, Geoffrey; Dapremont, Olivier; Suteu, Christina; Assenza, Sebastian P.; Hariharan, Shankar; Nair, Usha

PATENT ASSIGNEE(S): H. Lundbeck A/S, Den.

SOURCE: PCT Int. Appl., 33 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|--|------|----------|-----------------|----------|
| WO 2003006449 | A1 | 20030123 | WO 2002-DK491 | 20020712 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, | | | | |

UA, UG, US, UZ, VN, YU, ZA, ZM, ZW
 RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, BG,
 CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL,
 PT, SE, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR,
 NE, SN, TD, TG

| | | | | |
|--|----|----------|---------------------|------------|
| TW 268926 | B | 20061221 | TW 2002-91115430 | 20020711 |
| CA 2451124 | A1 | 20030123 | CA 2002-2451124 | 20020712 |
| AU 2002354525 | A1 | 20030129 | AU 2002-354525 | 20020712 |
| EP 1409472 | A1 | 20040421 | EP 2002-750836 | 20020712 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, SK | | | | |
| BR 2002010817 | A | 20040622 | BR 2002-10817 | 20020712 |
| CN 1527825 | A | 20040908 | CN 2002-813998 | 20020712 |
| HU 2004001451 | A2 | 20041129 | HU 2004-1451 | 20020712 |
| HU 2004001451 | A3 | 20070529 | | |
| JP 2004538276 | T | 20041224 | JP 2003-512221 | 20020712 |
| ZA 2003009471 | A | 20041206 | ZA 2003-9471 | 20031205 |
| MX 2004PA00205 | A | 20040318 | MX 2004-PA205 | 20040108 |
| BG 108572 | A | 20050331 | BG 2004-108572 | 20040209 |
| IN 2004CN00293 | A | 20051209 | IN 2004-CN293 | 20040212 |
| US 2005065207 | A1 | 20050324 | US 2004-483824 | 20040930 |
| PRIORITY APPLN. INFO.: | | | DK 2001-1101 | A 20010713 |
| | | | DK 2001-1851 | A 20011211 |
| | | | DK 2001-1852 | A 20011211 |
| | | | WO 2002-DK491 | W 20020712 |
| OTHER SOURCE(S): | | | CASREACT 138:122548 | |
| GI | | | | |

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

AB A novel method is provided for the manufacture of the antidepressant escitalopram, i.e., (S)-I. The method comprises chromatog. separation of the enantiomers of either (1) citalopram, i.e., (±)-I, or (2) an intermediate in its production, using a chiral stationary phase such as Chiralpak AD or Chiralcel OD. Novel chiral intermediates for the synthesis of escitalopram, made by said method, are also provided. For example, the intermediate nitrile diol (±)-II was resolved using Chiralpak AD stationary phase on a Novasep Licosep 10-50 simulated moving bed chromatograph with MeCN mobile phase at 30°, to give both enantiomers of II with purity exceeding 99% ee. Similarly resolved in 96-99% yield and >99% ee were bromide diol (±)-III and bromophthalane (±)-IV, using Chiralpak AD and Chiralcel OD, resp. Resolution of (±)-IV was performed on a 500-g scale using 98:2 isohexane/isopropanol (vol/vol), and also on a smaller scale using supercrit. CO₂ with MeOH/Et₂NH/CF₃CO₂H modifier. The obtained bromide (S)-(+)-IV underwent cyanation by Zn(CN)₂ and Pd(PPh₃)₄ according to the method of WO 00/13648, giving escitalopram in 80% yield and 99.6% ee.

IC ICM C07D307-87
 ICS C07B057-00

CC 27-7 (Heterocyclic Compounds (One Hetero Atom))
 Section cross-reference(s): 45

IT 488148-12-5P, (S)-1-[4-Bromo-2-(hydroxymethyl)phenyl]-4-(dimethylamino)-1-(4-fluorophenyl)butan-1-ol 488148-14-7P, (S)-(+)-1-(4-Fluorophenyl)-1-[3-(dimethylamino)propyl]-5-bromophthalane 488148-15-8P, (S)-1-(4-Fluorophenyl)-1-[3-(dimethylamino)propyl]-5-[[[(trifluoromethyl)sulfonyl]oxy]phthalane 488148-16-9P, (S)-1-(4-Fluorophenyl)-1-[3-(dimethylamino)propyl]-5-[[[(perfluoroethyl)sulfonyl]oxy]phthalane 488148-17-0P,

(S)-1-(4-Fluorophenyl)-1-[3-(dimethylamino)propyl]-5-
 [[(perfluoropropyl)sulfonyl]oxy]phthalane 488148-18-1P,
 (S)-1-(4-Fluorophenyl)-1-[3-(dimethylamino)propyl]-5-
 [[(perfluorobutyl)sulfonyl]oxy]phthalane 488148-19-2P,
 (S)-1-(4-Fluorophenyl)-1-[3-(dimethylamino)propyl]-5-
 [[(perfluoropentyl)sulfonyl]oxy]phthalane 488148-20-5P,
 (S)-1-(4-Fluorophenyl)-1-[3-(dimethylamino)propyl]-5-
 [[(perfluorohexyl)sulfonyl]oxy]phthalane 488148-21-6P,
 (S)-1-(4-Fluorophenyl)-1-[3-(dimethylamino)propyl]-5-
 [[(perfluoroheptyl)sulfonyl]oxy]phthalane 488148-22-7P,
 (S)-1-(4-Fluorophenyl)-1-[3-(dimethylamino)propyl]-5-
 [[(perfluorooctyl)sulfonyl]oxy]phthalane 488148-23-8P,
 (S)-1-(4-Fluorophenyl)-1-[3-(dimethylamino)propyl]-5-
 [[(perfluorononyl)sulfonyl]oxy]phthalane 488787-59-3P,
 (S)-4-[4-(Dimethylamino)-1-(4-fluorophenyl)-1-hydroxy-1-butyl]-3-
 (hydroxymethyl)benzonitrile

RL: PUR (Purification or recovery); RCT (Reactant); PREP
 (Preparation); RACT (Reactant or reagent)

(intermediate enantiomer; preparation of escitalopram via chromatog.

resolution

of citalopram or intermediates using carbohydrate-based chiral
 stationary phases)

IT 128196-01-0P, Escitalopram

RL: IMF (Industrial manufacture); PUR (Purification or
 recovery); SPN (Synthetic preparation); PREP
 (Preparation)

(preparation of escitalopram via chromatog. resolution of citalopram or
 intermediates using carbohydrate-based chiral stationary phases)

IT 488148-14-7P, (S)-(+)-1-(4-Fluorophenyl)-1-[3-
 (dimethylamino)propyl]-5-bromophthalane 488787-59-3P,
 (S)-4-[4-(Dimethylamino)-1-(4-fluorophenyl)-1-hydroxy-1-butyl]-3-
 (hydroxymethyl)benzonitrile

RL: PUR (Purification or recovery); RCT (Reactant); PREP
 (Preparation); RACT (Reactant or reagent)

(intermediate enantiomer; preparation of escitalopram via chromatog.

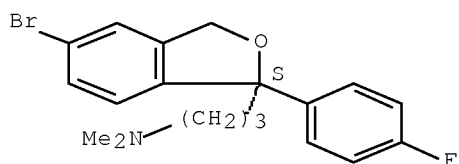
resolution

of citalopram or intermediates using carbohydrate-based chiral
 stationary phases)

RN 488148-14-7 HCAPLUS

CN 1-Isobenzofuranpropanamine, 5-bromo-1-(4-fluorophenyl)-1,3-dihydro-N,N-
 dimethyl-, (1S)- (CA INDEX NAME)

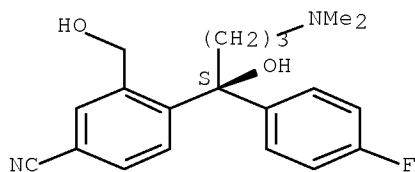
Absolute stereochemistry. Rotation (+).



RN 488787-59-3 HCAPLUS

CN Benzonitrile, 4-[(1S)-4-(dimethylamino)-1-(4-fluorophenyl)-1-hydroxybutyl]-
 3-(hydroxymethyl)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



IT 128196-01-0F, Escitalopram

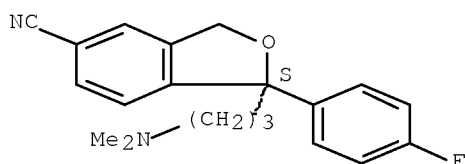
RL: IMF (Industrial manufacture); PUR (Purification or recovery); SPN (Synthetic preparation); PREP (Preparation)

(preparation of escitalopram via chromatog. resolution of citalopram or intermediates using carbohydrate-based chiral stationary phases)

RN 128196-01-0 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, (1S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



REFERENCE COUNT: 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 29 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2003:32670 HCAPLUS Full-text

DOCUMENT NUMBER: 138:55856

TITLE: Process for the preparation of highly pure salts of citalopram

INVENTOR(S): Satyanarayana, Chava; Venkata, Ramana Rao Chunchu; Jyothi, Basu Abbineni; Hari, Babu Bobepudi

PATENT ASSIGNEE(S): Matrix Laboratories Limited, India

SOURCE: Brit. UK Pat. Appl., 18 pp.

CODEN: BAXXDU

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

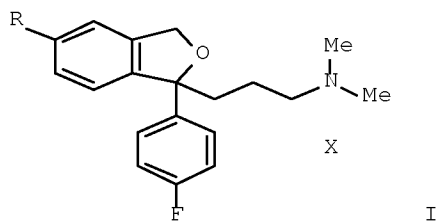
| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---------------|------|----------|-----------------|----------|
| GB 2375763 | A | 20021127 | GB 2002-10225 | 20020503 |
| GB 2375763 | B | 20030924 | | |
| CA 2444940 | A1 | 20030904 | CA 2002-2444940 | 20020418 |
| WO 2003072565 | A1 | 20030904 | WO 2002-IB3832 | 20020418 |

W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,

GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR,
 LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH,
 PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ,
 UA, UG, US, UZ, VN, YU, ZA, ZM, ZW
 RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY,
 KG, KZ, MD, RU, TJ, TM, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB,
 GR, IE, IT, LU, MC, NL, PT, SE, TR, BF, BJ, CF, CG, CI, CM, GA,
 GN, GQ, GW, ML, MR, NE, SN, TD, TG

| | | | | |
|--|----|----------|----------------|------------|
| AU 2002367728 | A1 | 20030909 | AU 2002-367728 | 20020418 |
| BR 2002009194 | A | 20040608 | BR 2002-9194 | 20020418 |
| CN 1509279 | A | 20040630 | CN 2002-809801 | 20020418 |
| EP 1478635 | A1 | 20041124 | EP 2002-806883 | 20020418 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR | | | | |
| JP 2005518445 | T | 20050623 | JP 2003-571271 | 20020418 |
| NZ 529070 | A | 20060224 | NZ 2002-529070 | 20020418 |
| GB 2387596 | A | 20031022 | GB 2003-15853 | 20020503 |
| GB 2387596 | B | 20040211 | | |
| GB 2387844 | A | 20031029 | GB 2003-15852 | 20020503 |
| GB 2387844 | B | 20050511 | | |
| IN 2003DN01674 | A | 20070831 | IN 2003-DN1674 | 20031015 |
| ZA 2003008115 | A | 20040705 | ZA 2003-8115 | 20031017 |
| MX 2003PA09695 | A | 20050307 | MX 2003-PA9695 | 20031023 |
| PRIORITY APPLN. INFO.: | | | GB 2002-4607 | A 20020227 |
| | | | WO 2002-IB3832 | W 20020418 |
| | | | GB 2002-10225 | A 20020503 |

GI



AB A process for preparing highly pure salts of citalopram, such as I (R = CN; X = oxalate, hydrobromide, hydrochloride), for pharmaceutical compns. was described. Thus, citalopram contaminated with up to 5.0% of desmethyl citalopram was added to acetone and stirred for 15 min at 40° followed by addn of oxalic acid to form citalopram oxalate in 85% yield with desmethyl citalopram content <0.1%.

IC ICM C07D307-87

CC 27-7 (Heterocyclic Compounds (One Hetero Atom))
 Section cross-reference(s): 63

IT 59729-33-8P, Citalopram 207559-01-1P, Citalopram oxalate
 RL: IMF (Industrial manufacture); PUR (Purification or recovery)
 ; RCT (Reactant); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); RACT (Reactant or reagent); USES (Uses)
 (process for the preparation of highly pure salts of citalopram)

IT 85118-27-0P, Citalopram hydrochloride
 RL: IMF (Industrial manufacture); PUR (Purification or recovery)
 ; SPN (Synthetic preparation); PREP (Preparation)

(process for the preparation of highly pure salts of citalopram)

IT 59729-32-7P, Citalopram hydrobromide
 RL: IMF (Industrial manufacture); PUR (Purification or recovery)
 ; SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)

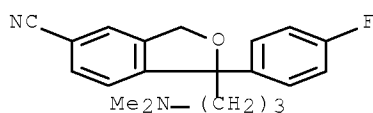
(process for the preparation of highly pure salts of citalopram)

IT 59729-33-8P, Citalopram 207559-01-1P, Citalopram oxalate
 RL: IMF (Industrial manufacture); PUR (Purification or recovery)
 ; RCT (Reactant); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); RACT (Reactant or reagent); USES (Uses)

(process for the preparation of highly pure salts of citalopram)

RN 59729-33-8 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



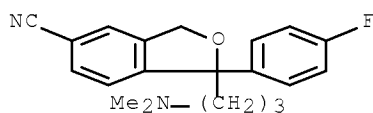
RN 207559-01-1 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, ethanedioate (1:1) (CA INDEX NAME)

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CRN 59729-33-8

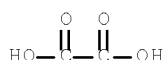
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CM 2

CRN 144-62-7

CMF C2 H2 O4



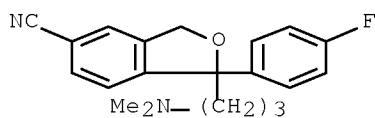
IT 85118-27-0P, Citalopram hydrochloride

RL: IMF (Industrial manufacture); PUR (Purification or recovery)
 ; SPN (Synthetic preparation); PREP (Preparation)

(process for the preparation of highly pure salts of citalopram)

RN 85118-27-0 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrochloride (1:1) (CA INDEX NAME)



● HCl

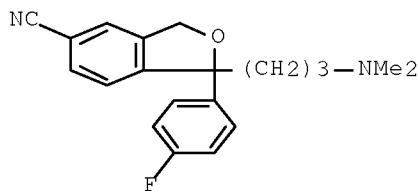
IT 59729-32-7P, Citalopram hydrobromide

RL: IMF (Industrial manufacture); PUR (Purification or recovery)
; SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)

(process for the preparation of highly pure salts of citalopram)

RN 59729-32-7 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



● HBr

L38 ANSWER 30 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2001:558778 HCAPLUS [Full-text](#)

DOCUMENT NUMBER: 135:192383

TITLE: Reduction of extraction times in liquid-phase microextraction

AUTHOR(S): Gronhaug Halvorsen, T.; Pedersen-Bjergaard, S.; Rasmussen, K. E.

CORPORATE SOURCE: School of Pharmacy, University of Oslo, Oslo, 0316, Norway

SOURCE: Journal of Chromatography, B: Biomedical Sciences and Applications (2001), 760(2), 219-226
CODEN: JCBBEP; ISSN: 0378-4347

PUBLISHER: Elsevier Science B.V.

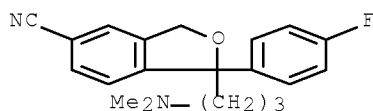
DOCUMENT TYPE: Journal

LANGUAGE: English

AB Recently, the authors introduced a simple and inexpensive disposable device for liquid-phase microextn. (LPME) based on porous polypropylene hollow fibers. In the present paper, extraction times were significantly reduced by

an increase in the surface of the hollow fibers. The model compds. methamphetamine and citalopram, were extracted from 2.5 mL of urine, plasma, and whole blood after dilution with water and alkalization with 125 μ L of 2M NaOH through a porous polypropylene hollow fiber impregnated with hexyl ether and into an aqueous acceptor phase consisting of 0.1M HCl. Two com. available hollow fibers, which differed in surface area, wall thickness and internal diameter, were compared. An increase in the contact area of the hollow fiber with the sample solution by a factor of approx. two resulted in reduction in equilibrium times by approx. the same factor. Thus, the model compds. were extracted to equilibrium within 15 min from both urine and plasma, and within 30 min from whole blood. For the first time LPME was utilized to extract drugs from whole blood, and the exts. were comparable with plasma both with regard to sample clean-up and extraction recoveries. Extraction recoveries for methamphetamine and citalopram varied from 60 to 100% using the two fibers and the different matrixes.

CC 9-9 (Biochemical Methods)
 IT 537-46-2P, Methamphetamine 59729-33-8P, Citalopram
 RL: PUR (Purification or recovery); PREP (Preparation)
 (reduction of extraction times in liquid-phase microextn.)
 IT 59729-33-8P, Citalopram
 RL: PUR (Purification or recovery); PREP (Preparation)
 (reduction of extraction times in liquid-phase microextn.)
 RN 59729-33-8 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



REFERENCE COUNT: 18 THERE ARE 18 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 31 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2001:489362 HCAPLUS Full-text
 DOCUMENT NUMBER: 135:61225
 TITLE: Process for the preparation of high-purity citalopram by cyanidation with purification via thin-film distillation
 INVENTOR(S): Castellin, Andrea; Volpe, Giulio; Sbrogio, Federico
 PATENT ASSIGNEE(S): H. Lundbeck A/s, Den.
 SOURCE: PCT Int. Appl., 10 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
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| WO 2001047877 | A2 | 20010705 | WO 2001-DK148 | 20010307 |
| WO 2001047877 | A3 | 20001227 | | |

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10/565,736

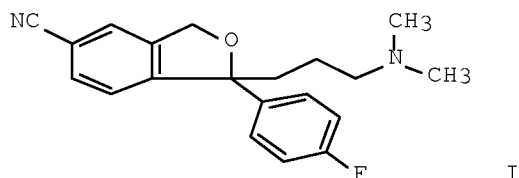
December 28, 2007

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 RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ,
 VN, YU, ZA, ZW
 RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY,
 DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF,
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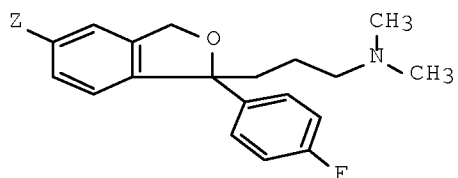
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| AU 200139202 | A | 20010709 | AU 2001-39202 | 20010307 |
| AU 2001100399 | A4 | 20011101 | AU 2001-100399 | 20010307 |
| AU 2001100399 | B4 | 20020321 | | |
| EP 1181272 | A2 | 20020227 | EP 2001-913727 | 20010307 |
| EP 1181272 | B1 | 20020828 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO | | | | |
| BR 2001006271 | A | 20020521 | BR 2001-6271 | 20010307 |
| TR 200200018 | T1 | 20020621 | TR 2002-18 | 20010307 |
| AT 222899 | T | 20020915 | AT 2001-913727 | 20010307 |
| PT 1181272 | T | 20030131 | PT 2001-913727 | 20010307 |
| ES 2181663 | T3 | 20030301 | ES 2001-1913727 | 20010307 |
| JP 2003519121 | T | 20030617 | JP 2001-549350 | 20010307 |
| SK 284418 | B6 | 20050401 | SK 2001-1847 | 20010307 |
| NL 1017534 | C1 | 20010426 | NL 2001-1017534 | 20010308 |
| DK 2001000386 | A | 20020629 | DK 2001-386 | 20010308 |
| IN 193426 | A1 | 20040717 | IN 2001-MA215 | 20010309 |
| GB 2356199 | A | 20010516 | GB 2001-5981 | 20010312 |
| GB 2356199 | B | 20011003 | | |
| CZ 293140 | B6 | 20040218 | CZ 2001-891 | 20010312 |
| FI 108640 | B1 | 20020228 | FI 2001-501 | 20010313 |
| NO 2001001272 | A | 20020701 | NO 2001-1272 | 20010313 |
| NO 313047 | B1 | 20020805 | | |
| GR 2001100131 | A | 20021009 | GR 2001-100131 | 20010316 |
| DE 10112828 | C1 | 20021121 | DE 2001-10112828 | 20010316 |
| DE 10164725 | A1 | 20030206 | DE 2001-10164725 | 20010316 |
| DE 10164725 | B4 | 20040826 | | |
| CH 691536 | A5 | 20010815 | CH 2001-546 | 20010322 |
| BE 1013417 | A6 | 20011204 | BE 2001-189 | 20010322 |
| FR 2818977 | A1 | 20020705 | FR 2001-4025 | 20010326 |
| FR 2818977 | B1 | 20031205 | | |
| NL 1018410 | C1 | 20011113 | NL 2001-1018410 | 20010628 |
| HU 2001002818 | A2 | 20011228 | HU 2001-2818 | 20010705 |
| HU 2001002818 | A3 | 20030728 | | |
| BE 1013316 | A6 | 20011106 | BE 2001-466 | 20010709 |
| GB 2361697 | A | 20011031 | GB 2001-17095 | 20010713 |
| IN 193611 | A1 | 20040724 | IN 2001-MA580 | 20010713 |
| CH 691999 | A5 | 20010726 | CH 2001-1412 | 20010726 |
| ES 2170733 | A1 | 20020801 | ES 2001-1763 | 20010727 |
| ES 2170733 | B1 | 20031216 | | |
| AU 750006 | B1 | 20020711 | AU 2001-65478 | 20010827 |
| SE 2001003044 | A | 20020629 | SE 2001-3044 | 20010914 |
| ZA 2001010133 | A | 20030113 | ZA 2001-10133 | 20011210 |
| BG 106219 | A | 20020830 | BG 2001-106219 | 20011213 |
| MX 2001PA13336 | A | 20020709 | MX 2001-PA13336 | 20011219 |
| US 2002087012 | A1 | 20020704 | US 2001-35005 | 20011220 |
| US 6855834 | B2 | 20050215 | | |
| NZ 516299 | A | 20021220 | NZ 2001-516299 | 20011220 |
| HR 2002000005 | A1 | 20030430 | HR 2002-5 | 20020104 |
| US 2003178295 | A1 | 20030925 | US 2003-361800 | 20030210 |
| PRIORITY APPLN. INFO.: | | | DK 2000-1943 | A 20001228 |

| | |
|-----------------|-------------|
| WO 2001-DK148 | W 20010307 |
| NL 2001-1017534 | A 20010308 |
| CH 2001-546 | A 20010322 |
| US 2001-35005 | A1 20011220 |

OTHER SOURCE(S): CASREACT 135:61225; MARPAT 135:61225
GI



I



II

AB High-purity citalopram (I) is prepared on an industrial scale by: subjecting a citalopram precursor [II; Z = iodo, bromo, chloro, CF₃(CF₂)_nSO₂O; n = 0-8] (e.g., Z = Br) to a cyanide exchange reaction in which the group Z is exchanged with cyanide by reaction with a cyanide source (e.g., CuCN) in a solvent (e.g., sulfolane); the crude citalopram product is optionally subjected to some initial purification and the crude citalopram base is subsequently subjected to a thin- or falling-film distillation process.

IC ICM C07D

CC 27-7 (Heterocyclic Compounds (One Hetero Atom))

Section cross-reference(s): 45, 48

IT 544-92-3, Cuprous cyanide 557-21-1, Zinc cyanide 64169-39-7
64169-45-5 260066-78-2 260066-82-8 345658-19-7 345658-20-0
345658-21-1 345658-22-2 345658-23-3 345658-24-4 345658-25-5
345658-26-6

RL: RCT (Reactant); RACT (Reactant or reagent)

(in a process for the preparation of high-purity citalopram by cyanidation with purification via thin-film distillation)

IT 59729-33-8F, Citalopram

RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(process for the preparation of high-purity citalopram by cyanidation with purification via thin-film distillation)

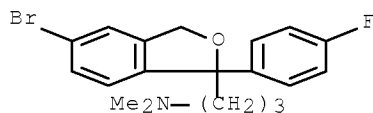
IT 64169-39-7

RL: RCT (Reactant); RACT (Reactant or reagent)

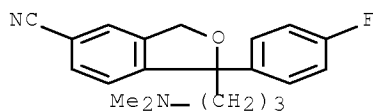
(in a process for the preparation of high-purity citalopram by cyanidation with purification via thin-film distillation)

RN 64169-39-7 HCAPLUS

CN 1-Isobenzofuranpropanamine, 5-bromo-1-(4-fluorophenyl)-1,3-dihydro-N,N-dimethyl- (CA INDEX NAME)



IT 59729-33-8P, Citalopram
 RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)
 (process for the preparation of high-purity citalopram by cyanidation with purification via thin-film distillation)
 RN 59729-33-8 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



L38 ANSWER 32 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2001:472398 HCAPLUS Full-text
 DOCUMENT NUMBER: 135:61224
 TITLE: Method for the preparation and purification of citalopram
 INVENTOR(S): Villa, Marcos; Sbrogio, Federico; Dancer, Robert
 PATENT ASSIGNEE(S): H. Lundbeck A/S, Den.
 SOURCE: PCT Int. Appl., 12 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---------------|--|----------|-----------------|----------|
| WO 2001045483 | A2 | 20010628 | WO 2001-DK147 | 20010307 |
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December 28, 2007

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| CA 2360303 | A1 | 20010628 | CA 2001-2360303 | 20010307 |
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| EP 1181713 | A2 | 20020227 | EP 2001-913726 | 20010307 |
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| TR 200201166 | T1 | 20021021 | TR 2002-1166 | 20010307 |
| JP 2003517484 | T | 20030527 | JP 2001-546230 | 20010307 |
| JP 3798982 | B2 | 20060719 | | |
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| PT 1181713 | T | 20050228 | PT 2001-913726 | 20010307 |
| SK 284428 | B6 | 20050401 | SK 2001-1848 | 20010307 |
| ES 2228824 | T3 | 20050416 | ES 2001-1913726 | 20010307 |
| DK 174018 | B1 | 20020422 | DK 2001-402 | 20010308 |
| IN 193192 | A1 | 20040710 | IN 2001-MA214 | 20010309 |
| GB 2357763 | A | 20010704 | GB 2001-5983 | 20010312 |
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| GB 2359811 | B | 20030305 | | |
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| FR 2812877 | B1 | 20030404 | | |
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| BE 1013212 | A6 | 20011002 | BE 2001-188 | 20010322 |
| NL 1018360 | C1 | 20011004 | NL 2001-1018360 | 20010622 |
| BE 1013213 | A6 | 20011002 | BE 2001-435 | 20010626 |
| HU 2001002817 | A2 | 20011228 | HU 2001-2817 | 20010705 |
| HU 2001002817 | A3 | 20030728 | | |
| CH 691998 | A5 | 20011231 | CH 2001-1411 | 20010726 |
| ES 2170732 | A1 | 20020801 | ES 2001-1762 | 20010727 |
| AU 744112 | B1 | 20020214 | AU 2001-65477 | 20010827 |
| SE 2001003045 | A | 20020623 | SE 2001-3045 | 20010914 |
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| BG 65131 | B1 | 20070330 | | |
| ZA 2001010179 | A | 20021211 | ZA 2001-10179 | 20011211 |
| MX 2001PA13151 | A | 20020812 | MX 2001-PA13151 | 20011218 |
| NZ 516298 | A | 20021220 | NZ 2001-516298 | 20011220 |
| HR 2002000004 | A1 | 20030430 | HR 2002-4 | 20020104 |
| US 2002120005 | A1 | 20020829 | US 2002-46126 | 20020108 |
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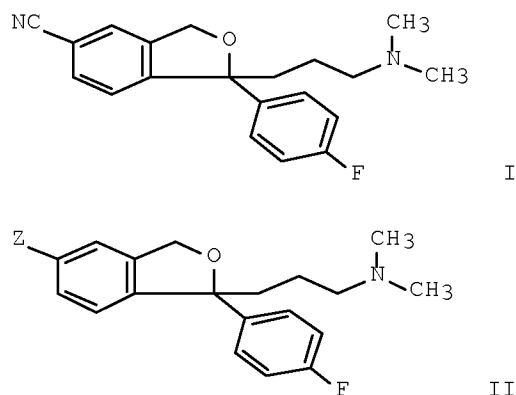
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| WO 2001-DK147 | W | 20010307 |
| GB 2001-5983 | A3 | 20010312 |
| CH 2001-545 | A | 20010322 |

OTHER SOURCE(S):

CASREACT 135:61224; MARPAT 135:61224

GI



AB A process for the preparation and purification of citalopram (I) is presented in which a benzoisofuran derivative [II; Z = iodo, bromo, chloro, $\text{CF}_3(\text{CF}_2)_n\text{SO}_2\text{O}$; $n = 0-8$] is subjected to a cyanide-exchange reaction with a cyanide source (e.g., cuprous cyanide). The resultant crude citalopram is optionally subjected to some initial purification and subsequently treated with an amide or an amide-like group forming agent (e.g., acetic anhydride), the reaction mixture is then subjected to an acid/base wash and/or crystallization and recrystn. of citalopram in order to remove the amides formed from the crude citalopram mixture, and the resulting citalopram product is optionally further purified, worked up and isolated as the base or a pharmaceutically acceptable salt.

CC 27-7 (Heterocyclic Compounds (One Hetero Atom))

Section cross-reference(s): 45

IT 59729-33-8P, Citalopram

RL: IMF (Industrial manufacture); PUR (Purification or recovery); SPN (Synthetic preparation); PREP (Preparation)

(method for the preparation and purification of citalopram)

IT 64169-39-7 64169-45-5 260066-78-2 260066-82-8 345658-19-7
345658-20-0 345658-21-1 345658-22-2 345658-23-3 345658-24-4
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RL: RCT (Reactant); RACT (Reactant or reagent)

(method for the preparation of citalopram by the cyanidation of)

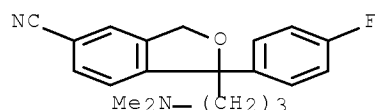
IT 59729-33-8P, Citalopram

RL: IMF (Industrial manufacture); PUR (Purification or recovery); SPN (Synthetic preparation); PREP (Preparation)

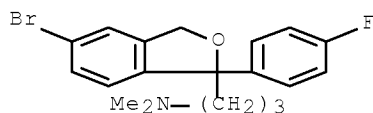
(method for the preparation and purification of citalopram)

RN 59729-33-8 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



IT 64169-39-7
 RL: RCT (Reactant); RACT (Reactant or reagent)
 (method for the preparation of citalopram by the cyanidation of)
 RN 64169-39-7 HCAPLUS
 CN 1-Isobenzofuranpropanamine, 5-bromo-1-(4-fluorophenyl)-1,3-dihydro-N,N-dimethyl- (CA INDEX NAME)



L38 ANSWER 33 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2001:181925 HCAPLUS Full-text

DOCUMENT NUMBER: 135:70537

TITLE: On-line extraction using an alkyl-diol silica precolumn for racemic citalopram and its metabolites in plasma. Results compared with solid-phase extraction methodology

AUTHOR(S): Ohman, D.; Carlsson, B.; Norlander, B.

CORPORATE SOURCE: Faculty of Health Sciences, Department of Medicine and Care, Clinical Pharmacology, Linkoping University, Linkoping, S-581 85, Swed.

SOURCE: Journal of Chromatography, B: Biomedical Sciences and Applications (2001), 753(2), 365-373
 CODEN: JCBBEP; ISSN: 0378-4347

PUBLISHER: Elsevier Science B.V.

DOCUMENT TYPE: Journal

LANGUAGE: English

AB Sample preparation is usually the most critical and time consuming step when using HPLC for drug anal. in biol. matrixes. Sample exts. have to be clean considering both chromatog. interferences and column maintenance. To meet some of these criteria a fully automated online extraction (OLE) anal. method was developed for the antidepressant drug citalopram and its two demethylated metabolites, using an RP-C4-ADS extraction column. A comparison between the new OLE method and an off-line solid-phase extraction method showed that the two methodologies were equal in anal. precision but that the OLE method was faster and therefore superior in sample capacity per day.

CC 1-1 (Pharmacology)

IT 59729-33-8P, Citalopram 62498-67-3P, Demethylcitalopram
 62498-69-5P, Didemethylcitalopram

RL: ANT (Analyte); PUR (Purification or recovery); ANST

(Analytical study); PREP (Preparation)

(online extraction using an alkyl-diol silica precolumn for racemic citalopram and its metabolites in plasma and comparison with solid-phase extraction methodol.)

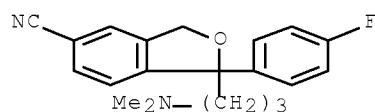
IT 59729-33-8P, Citalopram

RL: ANT (Analyte); PUR (Purification or recovery); ANST

(Analytical study); PREP (Preparation)

(online extraction using an alkyl-diol silica precolumn for racemic citalopram and its metabolites in plasma and comparison with solid-phase extraction methodol.)

RN 59729-33-8 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



REFERENCE COUNT: 18 THERE ARE 18 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L38 ANSWER 34 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 2000:607941 HCAPLUS Full-text
 DOCUMENT NUMBER: 133:213148
 TITLE: Crystalline base of citalopram
 PATENT ASSIGNEE(S): H. Lundbeck A/S, Den.
 SOURCE: Ger. Gebrauchsmusterschrift, 17 pp.
 CODEN: GGXXFR
 DOCUMENT TYPE: Patent
 LANGUAGE: German
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|----------------|------|----------|------------------|----------|
| DE 20007303 | U1 | 20000831 | DE 2000-20007303 | 20000420 |
| GB 2357762 | A | 20010704 | GB 2001-5982 | 20000413 |
| GB 2357762 | B | 20020130 | | |
| NL 1016435 | C1 | 20001106 | NL 2000-1016435 | 20001018 |
| IT 2000MI2425 | A1 | 20020509 | IT 2000-MI2425 | 20001109 |
| IT 1319645 | B1 | 20031023 | | |
| US 2001031784 | A1 | 20011018 | US 2000-730490 | 20001205 |
| IN 2001MA00091 | A | 20050304 | IN 2001-MA91 | 20010201 |
| HU 2001000531 | A2 | 20020128 | HU 2001-531 | 20010205 |
| DK 173903 | B1 | 20020211 | DK 2001-183 | 20010205 |
| HU 2004000868 | A3 | 20070529 | HU 2004-868 | 20010205 |
| NO 2001000619 | A | 20010914 | NO 2001-619 | 20010206 |
| NO 312031 | B1 | 20020304 | | |
| FI 2001000225 | A | 20010914 | FI 2001-225 | 20010207 |
| FI 109022 | B1 | 20020515 | | |
| GR 1003796 | B2 | 20020208 | GR 2001-100074 | 20010212 |
| DE 10108042 | A1 | 20011018 | DE 2001-10108042 | 20010220 |
| DE 20121240 | U1 | 20020808 | DE 2001-20121240 | 20010220 |
| DE 10164687 | B4 | 20060427 | DE 2001-10164687 | 20010220 |
| NL 1017413 | C1 | 20010913 | NL 2001-1017413 | 20010221 |
| FR 2806086 | A1 | 20010914 | FR 2001-2340 | 20010221 |
| FR 2806086 | B1 | 20030509 | | |
| CH 691477 | A5 | 20010731 | CH 2001-321 | 20010222 |
| CH 691537 | A5 | 20010815 | CH 2001-580 | 20010222 |
| AU 200137252 | A | 20010913 | AU 2001-37252 | 20010228 |
| AU 746664 | B2 | 20020502 | | |
| CA 2360287 | A1 | 20010920 | CA 2001-2360287 | 20010228 |
| CA 2360287 | C | 20030909 | | |
| CA 2411732 | A1 | 20010920 | CA 2001-2411732 | 20010228 |
| WO 2001068627 | A1 | 20010920 | WO 2001-DK137 | 20010228 |

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 HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT,
 LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU,
 SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN,
 YU, ZA, ZW

RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY,
 DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF,
 BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG

BE 1013210 A3 20011002 BE 2001-136 20010228
 EP 1169314 A1 20020109 EP 2001-909568 20010228
 EP 1169314 B1 20020904

R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
 IE, SI, LT, LV, FI, RO

EP 1227088 A1 20020731 EP 2002-9350 20010228
 EP 1227088 B1 20030917

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AT 223396 T 20020915 AT 2001-909568 20010228
 PT 1169314 T 20021129 PT 2001-909568 20010228
 ES 2173054 T3 20021216 ES 2001-1909568 20010228
 TR 200202185 T2 20021223 TR 2002-2185 20010228
 BR 2001009373 A 20021224 BR 2001-9373 20010228
 JP 2003527383 T 20030916 JP 2001-567719 20010228
 AT 250050 T 20031015 AT 2002-9350 20010228
 PT 1227088 T 20031231 PT 2002-9350 20010228
 ES 2180471 T3 20040501 ES 2002-2009350 20010228
 CN 1680350 A 20051012 CN 2005-10009160 20010228
 SK 285528 B6 20070301 SK 2002-1313 20010228
 CZ 292077 B6 20030716 CZ 2001-808 20010305
 IN 193191 A1 20040710 IN 2001-MA209 20010308
 ES 2159491 A1 20011001 ES 2001-548 20010309
 ES 2159491 B1 20020501
 AU 2001100197 A4 20010920 AU 2001-100197 20010726
 AU 2001100197 B4 20011206
 SE 2001003046 A 20011114 SE 2001-3046 20010914
 SE 517136 C2 20020416
 NO 2002000356 A 20010914 NO 2002-356 20020123
 NO 315851 B1 20031103
 SE 2002000730 A 20020829 SE 2002-730 20020312
 SE 526022 C2 20050614
 ZA 2002007148 A 20030423 ZA 2002-7148 20020905
 BG 107065 A 20030530 BG 2002-107065 20020905
 MX 2002PA08793 A 20030212 MX 2002-PA8793 20020909
 US 2003078442 A1 20030424 US 2002-245824 20020912
 IN 2002MA00828 A 20050304 IN 2002-MA828 20021111
 HK 1054750 A1 20070119 HK 2003-107120 20031002
 US 2004132808 A1 20040708 US 2003-741553 20031219
 US 2004167210 A1 20040826 US 2003-750049 20031230
 US 2005165092 A1 20050728 US 2005-90336 20050324
 US 2005165244 A1 20050728 US 2005-90337 20050324
 US 2006229459 A1 20061012 US 2006-425308 20060620
 US 2006247451 A1 20061102 US 2006-425321 20060620

PRIORITY APPLN. INFO.:

DK 2000-402 A 20000313
 WO 2000-DK183 W 20000413
 DE 2000-10019609 A1 20000420
 DK 2001-183 A 20010205
 DE 2001-10108042 IA 20010220
 AU 2001-37252 A3 20010228
 CN 2001-809341 A3 20010228

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| EP 2001-909568 | A3 20010228 |
| WO 2001-DK137 | W 20010228 |
| US 2002-245824 | A1 20020912 |
| CA 2003-2360287 | A3 20030113 |
| US 2003-741553 | B1 20031219 |
| US 2003-750049 | B1 20031230 |
| US 2005-90336 | A1 20050324 |
| US 2005-90337 | B1 20050324 |

AB Citalopram, a selective, centrally acting serotonin reuptake inhibitor useful as an antidepressant, is prepared in high purity from a crude salt or reaction mixture containing citalopram by dissolving the latter in a mixture of H₂O and an organic solvent, adding a base, separating and evaporating the organic phase, and crystallization from an aprotic solvent. The free base may then be converted to a salt by reaction with the stoichiometric amount of an acid (e.g. HCl, HBr) in a water-miscible solvent (e.g. Me₂CO, EtOH), concentration, and cooling, or by reaction with an excess of acid in Et₂O, EtOAc, or CH₂Cl₂ for formulation as tablets, capsules, powders, syrups, or solns. for injection.

IC C07D307-87

CC 63-6 (Pharmaceuticals)

IT 59729-32-7P, Citalopram hydrobromide 59729-33-8P,
Citalopram 85118-27-0P

RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); PRP (Properties); PUR (Purification or recovery); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)

(crystalline base of citalopram)

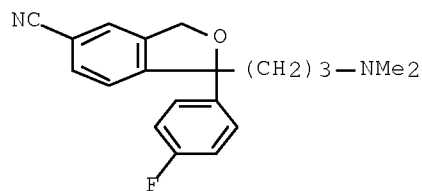
IT 59729-32-7P, Citalopram hydrobromide 59729-33-8P,
Citalopram 85118-27-0P

RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); PRP (Properties); PUR (Purification or recovery); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)

(crystalline base of citalopram)

RN 59729-32-7 HCAPLUS

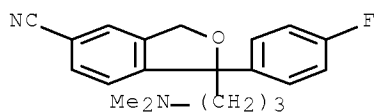
CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrobromide (1:1) (CA INDEX NAME)



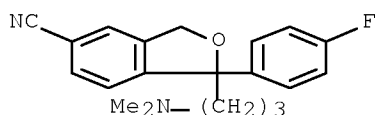
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RN 59729-33-8 HCAPLUS

CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



RN 85118-27-0 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, hydrochloride (1:1) (CA INDEX NAME)



● HCl

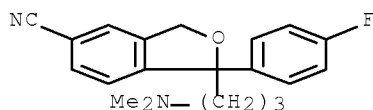
L38 ANSWER 35 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 1996:154442 HCAPLUS Full-text
 DOCUMENT NUMBER: 124:228035
 TITLE: The serotonin transporter from human brain: purification and partial characterization
 AUTHOR(S): Rotondo, A.; Giannaccini, G.; Betti, L.; Chiellini, G.; Marazziti, D.; Martin, C.; Lucacchini, A.; Cassano, G. B.
 CORPORATE SOURCE: Inst. Psychiatry, Univ. Pisa, Pisa, 56100, Italy
 SOURCE: Neurochemistry International (1996), 28(3), 299-307
 CODEN: NEUIDS; ISSN: 0197-0186
 PUBLISHER: Elsevier
 DOCUMENT TYPE: Journal
 LANGUAGE: English

AB The serotonin (5-HT) transporter from human striatum was solubilized by digitonin and purified by affinity chromatog. The native protein-detergent complex had a mol. mass of 205 kDa, as estimated by gel-exclusion chromatog. of the eluates obtained from affinity chromatog. The purified 5-HT transporter migrated as a single band of 67 kDa in SDS-PAGE. To clarify the spatial relationships between the binding sites of the tricyclic antidepressants, as [3H]-imipramine, and of the selective serotonin reuptake inhibitors, such as [3H]-paroxetine, on the 5-HT transporter, both radioligands were used to label it in the purification steps. [3H]-paroxetine bound with the same affinity to a single high-affinity site on both membrane and purified preps. [3H]-imipramine labeled a high- and a low-affinity site on parent membranes, whereas it bound to a single high-affinity site on the purified extract. Tricyclic antidepressants, selective serotonin reuptake inhibitors and 5-HT itself displaced [3H]-paroxetine 5-HT transporter in a monophasic fashion with Hill coeffs. close to unity. Furthermore, both [3H]-paroxetine and [3H]-imipramine displayed a similar maximum binding capacity on an identical protein of 205 kDa. The results suggest overlapping binding sites for tricyclic antidepressants, selective serotonin reuptake inhibitors and 5-HT on the 5-HT transporter.

CC 13-6 (Mammalian Biochemistry)

Section cross-reference(s): 2

- IT 50-47-5, Desipramine 50-49-7, Imipramine 50-67-9, 5-HT, biological studies 54910-89-3, Fluoxetine 59729-33-8, Citalopram 61869-08-7, Paroxetine
 RL: BPR (Biological process); BSU (Biological study, unclassified); BIOL (Biological study); PROC (Process)
 (purification and partial characterization of the serotonin transporter from human brain)
- IT 59729-33-8, Citalopram
 RL: BPR (Biological process); BSU (Biological study, unclassified); BIOL (Biological study); PROC (Process)
 (purification and partial characterization of the serotonin transporter from human brain)
- RN 59729-33-8 HCAPLUS
- CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro- (CA INDEX NAME)



L38 ANSWER 36 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 1991:225124 HCAPLUS [Full-text](#)

DOCUMENT NUMBER: 114:225124

TITLE: Approaches to the purification of the 5-hydroxytryptamine reuptake system from human blood platelets

AUTHOR(S): Biessen, Eric A. L.; Horn, Alan S.; Robillard, George T.

CORPORATE SOURCE: Inst. BIOSON, Univ. Groningen, Groningen, 9747 AG, Neth.

SOURCE: Biochemical Society Transactions (1991), 19(1), 103-11
 CODEN: BCSTB5; ISSN: 0300-5127

DOCUMENT TYPE: Journal

LANGUAGE: English

AB Physiol. pathway, mechanism and structure of Na⁺-dependent serotonergic reuptake, coupling between carrier and regulatory site, and platelets as a model system for neuronal reuptake are described. Development and application of affinity chromatog. resins for purification of the 5-HT-reuptake system is discussed. A series of resins consisting of immobilized citalopram, imipramine, and serotonin derivative were synthesized and tested for binding of 5-HT reuptake system.

CC 9-15 (Biochemical Methods)
 Section cross-reference(s): 2

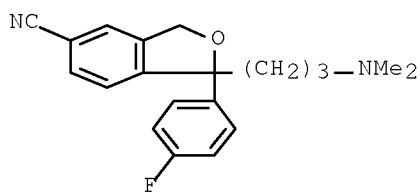
IT 50-47-5D, Desipramine, resins containing 50-67-9D, resins containing, biological studies 796-28-1D, 10-Hydroxyimipramine, resins containing 95945-60-1D, resins containing 133574-26-2D, resins containing 133761-84-9D, resins containing

RL: ANST (Analytical study)
 (for 5-HT reuptake system purification from human blood platelets)

IT 133574-26-2D, resins containing

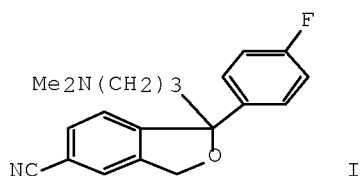
RL: BIOL (Biological study)
 (for 5-HT reuptake system purification from human blood platelets)

RN 133574-26-2 HCAPLUS
 CN 5-Isobenzofurancarbonitrile, 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-, mono(methylamino) deriv. (9CI) (CA INDEX NAME)



D1-CH₂-NH₂

L38 ANSWER 37 OF 37 HCAPLUS COPYRIGHT 2007 ACS on STN
 ACCESSION NUMBER: 1982:96989 HCAPLUS Full-text
 DOCUMENT NUMBER: 96:96989
 ORIGINAL REFERENCE NO.: 96:15721a,15724a
 TITLE: Determination of the antidepressant agent citalopram and metabolites in plasma by liquid chromatography with fluorescence detection
 AUTHOR(S): Oeyehaug, Ellen; Oestensen, Eilif Terje; Salvesen, Bjarne
 CORPORATE SOURCE: Agder Coll., Kristiansand, 4600, Norway
 SOURCE: Journal of Chromatography (1982), 227(1), 129-35
 CODEN: JOCRAM; ISSN: 0021-9673
 DOCUMENT TYPE: Journal
 LANGUAGE: English
 GI



AB A high-performance liquid chromatog. method is described for the determination of citalopram (I) [59729-33-8] (the methylamino [62498-67-3] and amino [62498-69-5] derivs.) and its two main metabolites. The compds. were extracted from alkaline plasma with di-Et ether. The combined ether layers were evaporated after addition of 50 µL of 0.1 N HCl. The residual exts. were purified with di-Et ether and 20 µL were injected into a Spherisorb ODS 5-µm column with MeCN-0.6% phosphate buffer pH 3 (55:45, volume/volume) as the mobile phase. Using a fluorescence detector, the detection limits are 1 ng/mL of plasma for citalopram and the methylamino metabolite and 0.5 ng/mL for the amino metabolite.
 CC 1-1 (Pharmacology)

=> d his nofil

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E US2006-565736/APPS

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SEL RN

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/BI OR 1310-73-2/BI OR 139-33-3/BI OR 141-78-6/BI OR 144-62-7/B
I OR 488787-59-3/BI OR 59729-32-7/BI OR 59729-33-8/BI OR
60-00-4/BI OR 64169-39-7/BI OR 75-09-2/BI OR 77-92-9/BI OR
87-69-4/BI)

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L3 1 SEA ABB=ON PLU=ON L1 AND L2
D IALL HITSTR

FILE 'REGISTRY' ENTERED AT 10:04:14 ON 28 DEC 2007

E CITALOPRAM/CN

L4 1 SEA ABB=ON PLU=ON CITALOPRAM/CN
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L5 STR 59729-33-8

L6 63 SEA FAM FUL L5

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L8 1 SEA ABB=ON PLU=ON L7 AND L1
L9 143 SEA ABB=ON PLU=ON L6(L)PREP+NT/RL
L10 22 SEA ABB=ON PLU=ON L6(L)(PURIF? OR RECOVER?)
L11 42 SEA ABB=ON PLU=ON L7 OR L10
L12 15 SEA ABB=ON PLU=ON L6(L)PURIF?
L13 35 SEA ABB=ON PLU=ON L12 OR L7

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L18 2 SEA ABB=ON PLU=ON L2 AND BR/ELS
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L19 STR 64169-39-7

L20 12 SEA FAM FUL L19

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L24 12 SEA ABB=ON PLU=ON L23 AND L11
L25 35 SEA ABB=ON PLU=ON L24 OR L13
L26 1762 SEA ABB=ON PLU=ON L6(L) (BAC OR DMA OR PAC OR PKT OR THU) /RL
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E E2+ALL

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L28 928 SEA ABB=ON PLU=ON L27 AND L26
L29 2478 SEA ABB=ON PLU=ON "5-HT REUPTAKE INHIBITORS"+PFT/CT
L30 533 SEA ABB=ON PLU=ON L29 AND L26
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AU)

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L38 37 SEA ABB=ON PLU=ON L32 OR L37

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